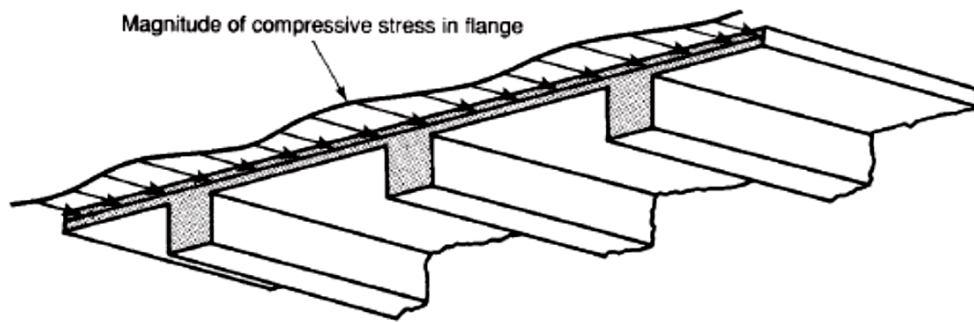


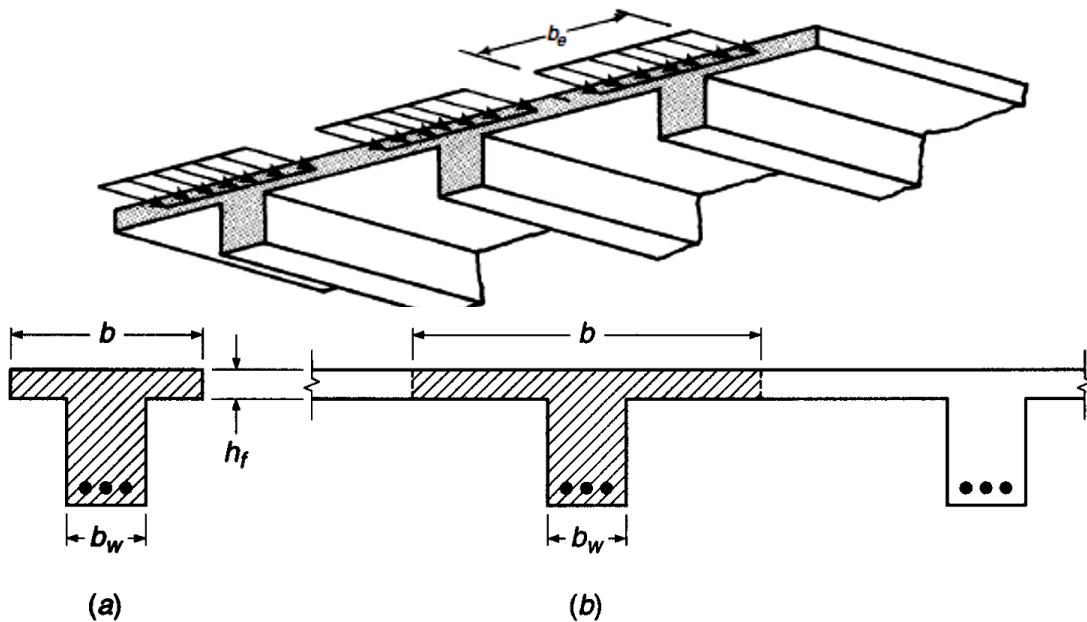
Analysis and design of T – beam

Reinforced concrete floor systems normally consist of slabs and beams that are placed monolithically. As a result, the two parts act together to resist loads. In effect, the beams have extra widths at their tops, called flanges, and the resulting T-shaped beams are called T-beams. The part of a T beam below the slab is referred to as the web or stem. (The beams may be L shaped if the stem is at the end of a slab.) The stirrups in the webs extend up into the slabs, as perhaps do bent-up bars, with the result that they further make the beams and slabs act together.

There is a problem involved in estimating how much of the slab acts as part of the beam. If, however, the flanges are wide and thin, bending stresses will vary quite a bit across the flange due to shear deformations. The farther a particular part of the slab or flange is away from the stem, the smaller will be its bending stress.



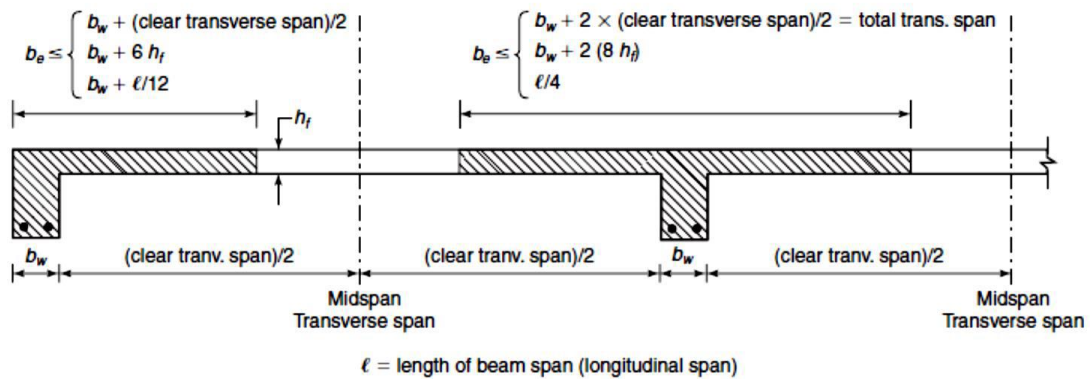
(a) Distribution of maximum flexural compressive stresses.



Effective flange width (**b**) interior beam, code 6.3.2:

b is the smallest of:

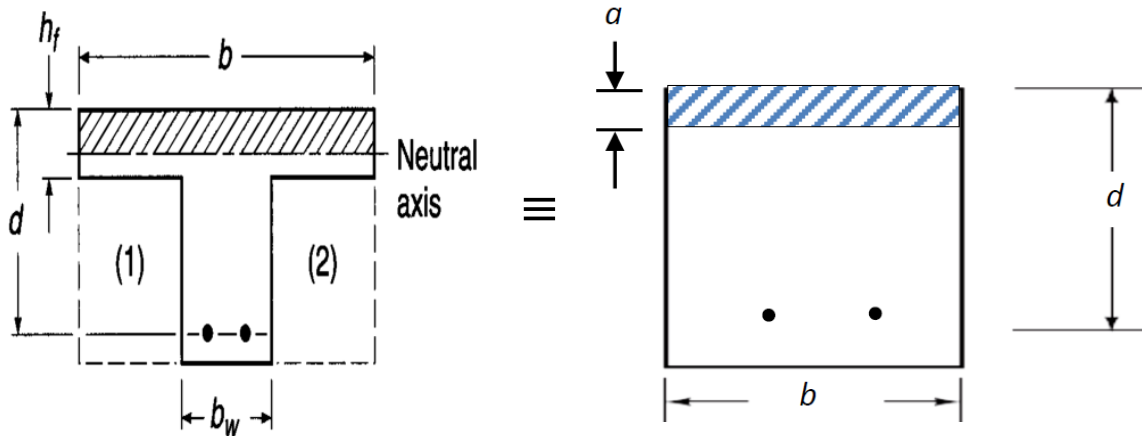
1. $b_w + 16 h_f$ (b_w is web width; h_f is flange thickness)
2. $\ell / 4$ (ℓ = span length)
3. $b_w + s$ (s = clear transverse span between beams)



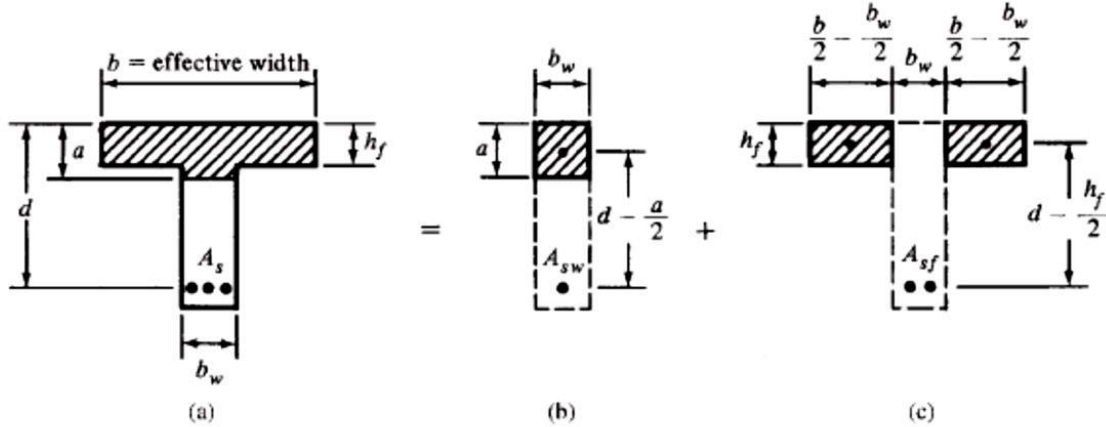
In case of external beam (**b**) is the **smallest of**:

1. $b_w + 6 h_f$
2. $b_w + \ell / 12$ (ℓ = span length)
3. $b_w + s/2$ (s = clear transverse span)

Usually, the depth of stress block $a < h_f$, in this case the analysis is identical to that of wide beam of width b .



If the neutral axis is below the flange, however, as shown for the beam of figure the compression concrete above the neutral axis no longer consists of a single rectangle, and thus the normal rectangular beam expressions do not apply.

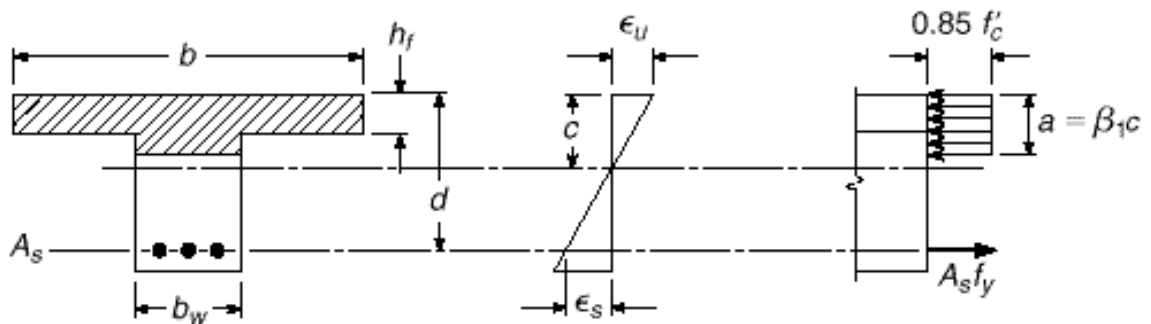


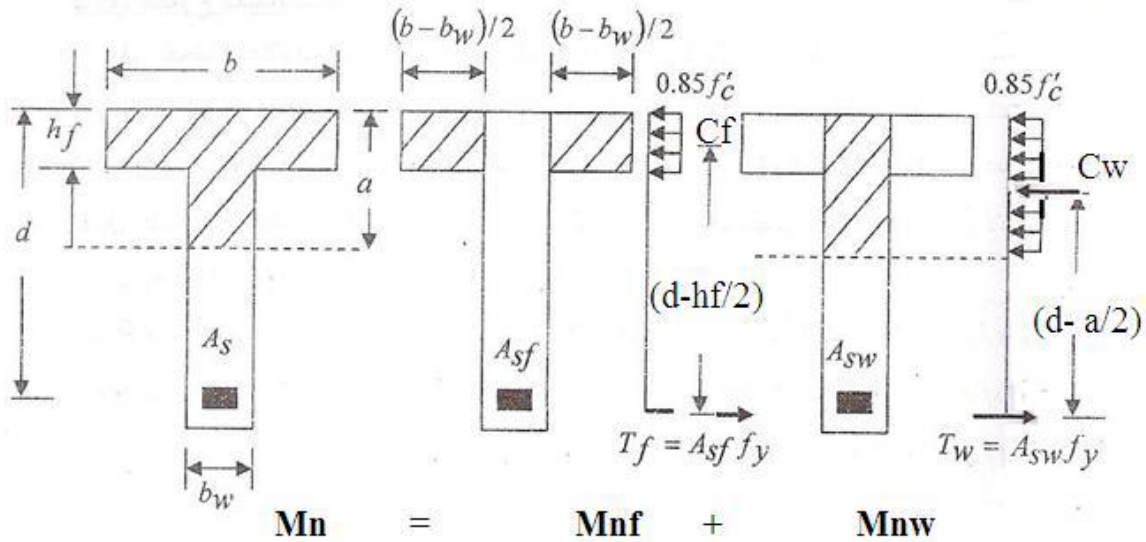
Separation of T beam into rectangular parts

Analyzing T Beams:

First, the value of a is determined, if it is less than the flange thickness, h_f , rectangular beam and the rectangular beam formulas will apply. And if it is greater than the flange thickness, h_f , then T section.

The beam is divided into a set of rectangular parts consisting of the overhanging parts of the flange and the compression part of the web. The total compression, C_w , in the web rectangle, and the total compression in the overhanging flange, C_f , are computed:





$$C_w = 0.85 f_c' a b_w$$

$$C_f = 0.85 f_c' (b - b_w) h_f$$

Then the nominal moment, M_n , is determined from compression forces by multiplying C_w and C_f by their respective lever arms from their centroid to the centroid of the steel:

$$M_n = C_w \left(d - \frac{a}{2} \right) + C_f \left(d - \frac{h_f}{2} \right)$$

Or from force balanced:

$$A_{sf} = \frac{0.85 f_c' (b_{eff} - b_w) h_f}{f_y}, \text{ and } A_{sw} = A_s - A_{sf}$$

Then:

$$a_{new} = \frac{A_s - A_{sf}}{0.85 f_c' b_w} f_y$$

$$M_n = A_{sw} f_y \left(d - \frac{a}{2} \right) + A_{sf} f_y \left(d - \frac{h_f}{2} \right)$$

As for rectangular beams, the tensile steel should yield prior to sudden crushing of the compression concrete, as assumed in the preceding development. Yielding of the tensile reinforcement and Code compliance are ensured if the net tensile strain is greater than $\epsilon_t \geq 0.004$.

Setting $\epsilon_u = 0.003$ and $\epsilon_t = 0.004$ provides a maximum reinforced ratio. This will occur if $\rho_w = \frac{A_s}{b_w d}$ is less than:

$$\rho_{w,max} = \rho_{max} + \rho_f$$

where:

$$\rho_f = \frac{A_{sf}}{b_w d}$$

ρ_{max} : as previously defined for a rectangular cross section.

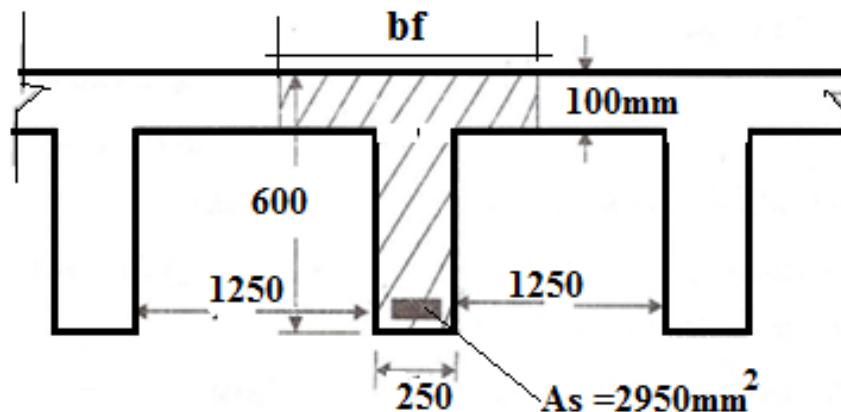
$$\rho_{w,max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004} + \frac{A_{sf}}{b_w d}$$

Note: For T or L (ACI-Code - For statically determinate members with a flange in tension, $A_{s,min}$ shall not be less than the value given by the equation:

$$A_{s,min} = \frac{0.25 \sqrt{f_c'}}{f_y} b_w d$$

Except that b_w is replaced by either $2b_w$ or the width of the flange, whichever is smaller).

Example: Determine the design strength of the T beam shown in figure below, with $f_c' = 25 \text{ MPa}$ and $f_y = 420 \text{ MPa}$. The beam has a 10m span and is cast integrally with a floor slab that is 100 mm thick. The clear distance between webs is 1250 mm.



Effective flange width (b):

b is the smallest of:

1. $b_w + 16 h_f = 250 + 16 (100) = 1850 \text{ mm}$
2. $\ell / 4 = \frac{10000}{4} = 2500 \text{ mm}$
3. $b_w + s = 250 + 1250 = \mathbf{1500 \text{ mm}}$

$$\therefore b_{\text{eff}} = 1500 \text{ mm}$$

$$A_{S,\text{min}} = \frac{0.25 \sqrt{f_{c'}}}{f_y} b_w d = \frac{0.25 \sqrt{25}}{420} 250 \times 530 = 394.34 \text{ mm}^2$$

But not less than:

$$A_{S,\text{min}} = \frac{1.4}{f_y} b_w d = \frac{1.4}{420} 250 \times 530 = \mathbf{441.7 \text{ mm}^2} \text{ control}$$

$$A_s > A_{S,\text{min}}$$

$$a = \frac{A_s f_y}{0.85 f_{c'} b_{\text{eff}}} = \frac{2950 \times 420}{0.85 \times 25 \times 1500} = 38.87 \text{ mm} < h_f$$

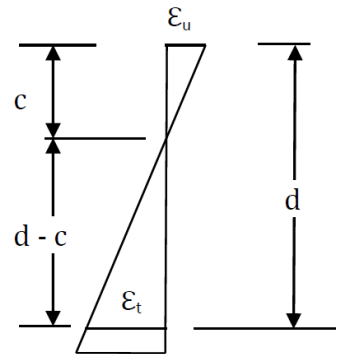
\therefore Rectangular section

$$M_n = A_s f_y \left(d - \frac{a}{2} \right) = 2950 \times 420 \left(530 - \frac{38.87}{2} \right) = 632.59 \text{ kN.m}$$

Calculate the value of ϕ :

$$c = \frac{a}{0.85} = 45.73 \text{ mm}$$

$$\varepsilon_{ty} = \frac{f_y}{200000} = \frac{420}{200000} = 0.0021$$



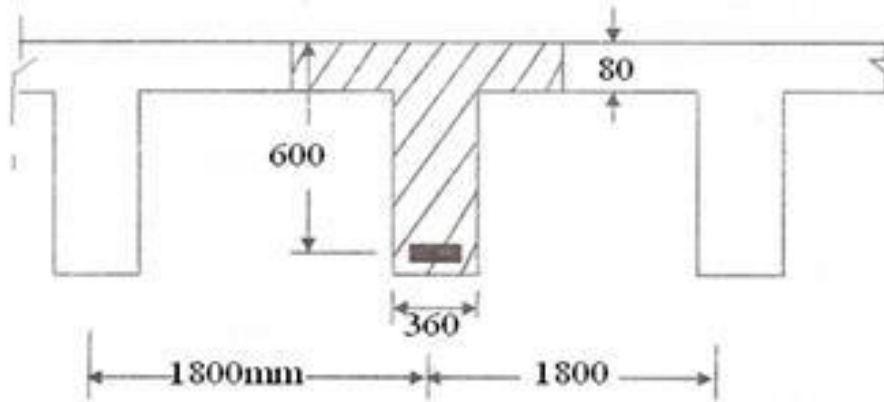
$$\varepsilon_t = \varepsilon_u \left(\frac{d-c}{c} \right) = 0.003 \left(\frac{530 - 45.73}{45.73} \right) = 0.03177$$

$$\therefore \varepsilon_t > \varepsilon_{ty} + 0.003$$

$$\therefore \phi = 0.9$$

$$M_u = \phi M_n = 0.9 \times 632.59 = \mathbf{569.33 \text{ kN.m}}$$

Example: A concrete slab with 80mm supports on beams the distance between them 1.8 m *clc* with simply supported span of 5 m, find **ultimate moment capacity** for the interior beam, using $f_c' = 20.7 \text{ MPa}$ and $f_y = 345 \text{ MPa}$, $d = 600 \text{ mm}$. Use 8 # 32 = 6436 mm^2 .



Solution:

Effective flange width (b):

b is the smallest of:

1. $b_w + 16 h_f = 360 + 16 (80) = 1640 \text{ mm}$
2. $\ell / 4 = \frac{5000}{4} = \mathbf{1250 \text{ mm}}$
3. $b_w + s = 360 + 1440 = 1800 \text{ mm}$

$$\therefore b_{\text{eff}} = 1250 \text{ mm}$$

$$A_{S,\text{min}} = \frac{0.25 \sqrt{f_c'}}{f_y} b_w d = \frac{0.25 \sqrt{20.7}}{345} 360 \times 600 = 712.13 \text{ mm}^2$$

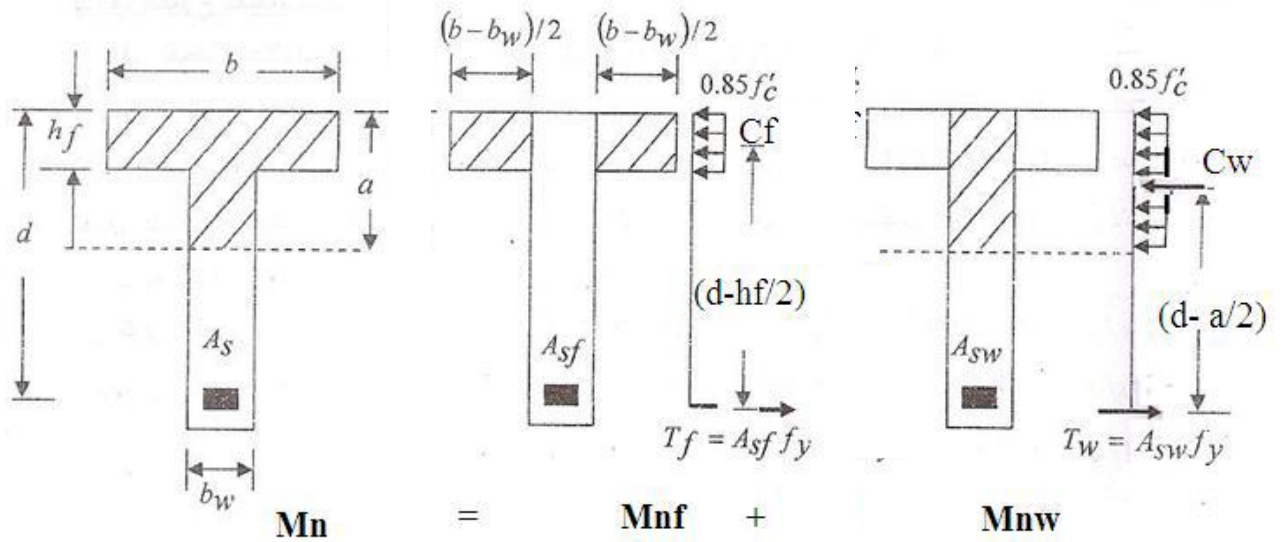
But not less than:

$$A_{S,\text{min}} = \frac{1.4}{f_y} b_w d = \frac{1.4}{345} 360 \times 600 = \mathbf{876.5 \text{ mm}^2} \text{ control}$$

$$A_s > A_{S,\text{min}}$$

$$a = \frac{A_s f_y}{0.85 f_c' b_{\text{eff}}} = \frac{6436 \times 345}{0.85 \times 20.7 \times 1250} = 100.956 \text{ mm} > h_f$$

\therefore T- section



$$A_{sf} = \frac{0.85 f_c' (b_{eff} - b_w) h_f}{f_y} = \frac{0.85 \times 20.7 (1250 - 360) \times 80}{345} = 3631 \text{ mm}^2$$

$$A_{sw} = A_s - A_{sf} = 6436 - 3631 = 2805 \text{ mm}^2$$

Then:

$$a_{new} = \frac{A_s - A_{sf}}{0.85 f_c' b_w} f_y = \frac{6436 - 3631}{0.85 \times 20.7 \times 360} \times 345 = \mathbf{152.8 \text{ mm}}$$

$$\rho_w = \frac{A_s}{b_w d} = \frac{6436}{360 \times 600} = \mathbf{0.0298}$$

$$\rho_{w,max} = \rho_{max} + \rho_f$$

$$\rho_{w,max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004} + \frac{A_{sf}}{b_w d}$$

$$\rho_{w,max} = 0.85 \times 0.85 \frac{20.7}{345} \frac{0.003}{0.003 + 0.004} + \frac{3631}{360 \times 600}$$

$$\rho_{w,max} = 0.01858 + 0.01681 = \mathbf{0.032539}$$

$$\rho_w < \rho_{w,max}$$

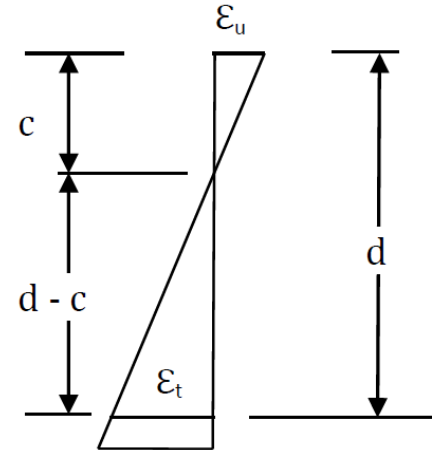
∴ Under Reinforcement

$$\begin{aligned}
 M_n &= A_{sw} f_y \left(d - \frac{a}{2} \right) + A_{sf} f_y \left(d - \frac{h_f}{2} \right) \\
 &= 2805 \times 345 \left(600 - \frac{152.8}{2} \right) + 3631 \times 345 \left(600 - \frac{80}{2} \right) \\
 &= \mathbf{1208.21 \text{ kN.m}}
 \end{aligned}$$

Calculate the value of ϕ :

$$c = \frac{a}{0.85} = 179.8 \text{ mm}$$

$$\varepsilon_{ty} = \frac{f_y}{200000} = \frac{345}{200000} = 0.0017$$



$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{600 - 179.8}{179.8} \right) = 0.00701$$

$$\because \varepsilon_t > \varepsilon_{ty} + 0.003$$

$$\therefore \phi = \mathbf{0.9}$$

$$M_u = \phi M_n = 0.9 \times 1208.21 = \mathbf{1087.389 \text{ kN.m}}$$

Design of L and T beams:

For the design of T or L beams, the flange has normally already been selected in the slab design, as it is for the slab. The size of the web is normally not selected on the basis of moment requirements but probably is given an area based on shear requirements; that is, a sufficient area is used so as to provide a certain minimum shear capacity. It is also possible that the width of the web may be selected on the basis of the width estimated to be needed to put in the reinforcing bars. Sizes may also have been preselected, to simplify formwork for architectural requirements or for deflection reasons.

The flanges of most T beams are usually so large that the neutral axis probably falls within the flange, and thus the rectangular beam formulas apply. Should the neutral axis fall within the web, a trial-and-error process is

often used for the design. In this process, a lever arm from the center of gravity of the compression block to the center of gravity of the steel is estimated to equal the larger of $0.9d$ or $(d - \frac{h_f}{2})$, and from this value, called z , a trial steel area is calculated ($A_s = \frac{M_n}{f_y z}$).

If there is much difference, the estimated value of z is revised and a new A_s determined. This process is continued until the change in A_s is quite small.

The bending moment over the support is negative, so the flange is in tension. Also, the magnitude of the negative moment is usually larger than that of the positive moment near mid span. This situation will control the design of the T beam because the depth and web width will be determined for this case. Then, when the beam is designed for positive moment at mid-span, the width and depth are already known.

Example: Determine the **steel area** of T beam, with $f'_c = 20 \text{ MPa}$ and $f_y = 400 \text{ MPa}$. The beam has a 7.2 m span and is cast integrally with a floor slab that is 75 mm thick. The center distance between webs is 1.2 m. If $M_u = 710 \text{ kN.m}$, $b_w = 275 \text{ mm}$ and $d = 500 \text{ mm}$.

Effective flange width (b):

b is the smallest of:

1. $b_w + 16 h_f = 275 + 16 (75) = 1475 \text{ mm}$
2. $\ell / 4 = \frac{7200}{4} = 1800 \text{ mm}$
3. $b_w + s = 275 + 925 = \mathbf{1200 \text{ mm}}$ $\therefore b_{\text{eff}} = \mathbf{1200 \text{ mm}}$

Try $a = h_f = 75 \text{ mm}$ try $\phi = 0.9$

$$\begin{aligned}
 M_{u,flange} &= \phi M_n = \phi \times 0.85 f_c \times b_{eff} \times h_f \left(d - \frac{h_f}{2} \right) \\
 &= 0.9 \times 0.85 \times 20 \times 1200 \times 75 \left(500 - \frac{75}{2} \right) = 636.9 \text{ kN.m} \\
 &< 710 \text{ kN.m}
 \end{aligned}$$

Then T- section

$$A_{sf} = \frac{0.85 f_{c'} (b_{eff} - b_w) h_f}{f_y} = \frac{0.85 \times 20 (1200 - 275) \times 75}{400} = 2949 \text{ mm}^2$$

$$M_{u,flange} = \phi \times A_{sf} \times f_y \left(d - \frac{h_f}{2} \right) = 0.9 \times 2949 \times 400 \left(500 - \frac{75}{2} \right) \\ = 491.0 \text{ kN.m}$$

$$M_{u,w} = 710 - 491.0 = 219 \text{ kN.m}$$

$$M_{u,w} = \phi \times 0.85 f_{c'} \times b_w \times a \left(d - \frac{a}{2} \right)$$

$$219 \times 10^6 = 0.9 \times 0.85 \times 20 \times 275 \times a \left(500 - \frac{a}{2} \right)$$

$$a^2 - 1000a + 104099.82 = 0$$

$$a = 118.0 \text{ mm} > h_f = 75 \text{ mm}$$

$$A_{sw} = \frac{219 \times 10^6}{0.9 \times 400 \times \left(500 - \frac{118}{2} \right)} = 1380 \text{ mm}^2$$

$$A_{s\text{-total}} = 2949 + 1380 = \mathbf{4329 \text{ mm}^2}$$

Check the value of ϕ :

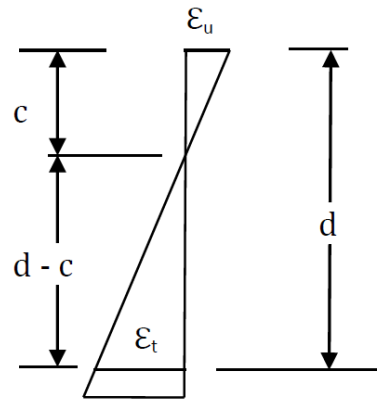
$$c = \frac{a}{0.85} = 138.82 \text{ mm}$$

$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{500 - 138.82}{138.82} \right) = 0.0078$$

$$\varepsilon_{ty} = \frac{f_y}{200000} = \frac{400}{200000} = 0.002$$

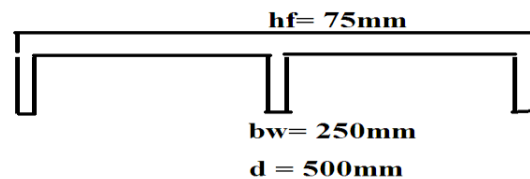
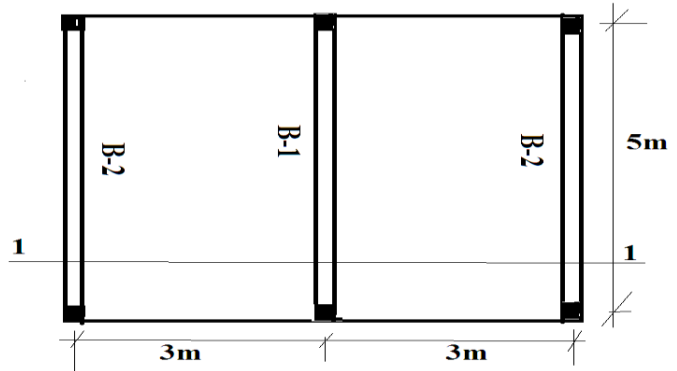
$$\because \varepsilon_t > \varepsilon_{ty} + 0.003$$

$$\therefore \phi = \mathbf{0.9}$$



Example: Find the *area of steel* required for the simply supported beams **B-1** and **B-2** for the plan shown, using $f_c' = 20 \text{ MPa}$, and $f_y = 400 \text{ MPa}$.

Loads	B-1	B-2	Notes
$W_d \text{ kN/m}$	55	27.5	(including its own weight)
$W_L \text{ kN/m}$	100	50	-----



Section 1-1

For interior beam B-1:

Effective flange width (b):

b is the smallest of:

4. $b_w + 16 h_f = 250 + 16 (75) = 1450 \text{ mm}$

5. $l/4 = \frac{5000}{4} = \mathbf{1250 \text{ mm}}$

6. $b_w + s = 250 + 2750 = 3000 \text{ mm} \quad \therefore b_{eff} = \mathbf{1250 \text{ mm}}$

$$W_u = 1.2 \times 55 + 1.6 \times 100 = 226 \text{ kN/m}$$

$$M_u = \frac{wl^2}{8} = \frac{226 \times 25}{8} = 706.25 \text{ kN.m}$$

Try $a = h_f = 75 \text{ mm}$ try $\phi = 0.9$

$$M_{u,flange} = \phi M_n = \phi \times 0.85 f_c' \times b_{eff} \times h_f \left(d - \frac{h_f}{2} \right)$$

$$= 0.9 \times 0.85 \times 20 \times 1250 \times 75 \left(500 - \frac{75}{2} \right) = 663.4 \text{ kN.m}$$

$$< 706.3 \text{ kN.m}$$

Then T- section

$$A_{sf} = \frac{0.85 f_{c'} (b_{eff} - b_w) h_f}{f_y} = \frac{0.85 \times 20 (1250 - 250) \times 75}{400} = 3188 \text{ mm}^2$$

$$M_{u,flange} = \phi \times A_{sf} \times f_y \left(d - \frac{h_f}{2} \right) = 0.9 \times 3188 \times 400 \left(500 - \frac{75}{2} \right) \\ = 530.8 \text{ kN.m}$$

$$M_{u,w} = 706.3 - 530.8 = 175.5 \text{ kN.m}$$

$$M_{u,w} = \phi \times 0.85 f_{c'} \times b_w \times a \left(d - \frac{a}{2} \right)$$

$$175.5 \times 10^6 = 0.9 \times 0.85 \times 20 \times 250 \times a \left(500 - \frac{a}{2} \right)$$

$$a^2 - 1000a + 91764.7 = 0$$

$$a = 102.2 \text{ mm} > h_f = 75 \text{ mm}$$

$$A_{sw} = \frac{175.5 \times 10^6}{0.9 \times 400 \times \left(500 - \frac{102.2}{2} \right)} = 1086 \text{ mm}^2$$

$$A_{s-total} = 3188 + 1086 = 4274 \text{ mm}^2$$

Check the value of ϕ :

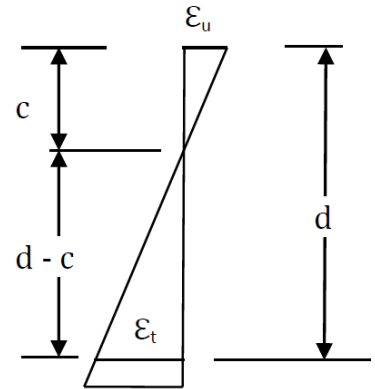
$$c = \frac{a}{0.85} = 120.235 \text{ mm}$$

$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{500 - 120.235}{120.235} \right) = 0.00948$$

$$\varepsilon_{ty} = \frac{f_y}{200000} = \frac{400}{200000} = 0.002$$

$$\because \varepsilon_t > \varepsilon_{ty} + 0.003$$

$$\therefore \phi = 0.9$$



For exterior beam B-2:

In case of external beam (b) is the smallest of:

1. $b_w + 6 h_f = 250 + 6(75) = 700 \text{ mm}$
2. $b_w + \ell / 12 = 250 + \frac{5000}{12} = \mathbf{667 \text{ mm}}$
3. $b_w + s/2 = 250 + \frac{2750}{2} = 1625 \text{ mm}$

$$\therefore b_{eff} = \mathbf{667 \text{ mm}}$$

$$W_u = 1.2 \times 27.5 + 1.6 \times 50 = 113 \text{ kN/m}$$

$$M_u = \frac{wl^2}{8} = \frac{113 \times 25}{8} = 353.13 \text{ kN.m}$$

Try $a = h_f = 75 \text{ mm}$ try $\phi = 0.9$

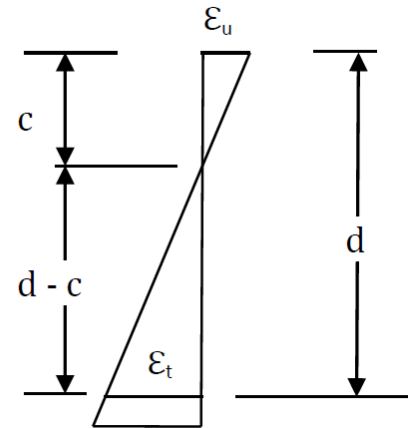
$$\begin{aligned} M_{u,flange} &= \phi \times 0.85 f_{c'} \times b_{eff} \times h_f \left(d - \frac{h_f}{2} \right) \\ &= 0.9 \times 0.85 \times 20 \times 667 \times 75 \left(500 - \frac{75}{2} \right) = 353.98 \text{ kN.m} \\ &\approx 353.13 \text{ kN.m} \end{aligned}$$

Then rectangular- section

$$\begin{aligned} M_{u,w} &= \phi \times 0.85 f_{c'} \times b \times a \left(d - \frac{a}{2} \right) \\ 353.13 \times 10^6 &= 0.9 \times 0.85 \times 20 \times 667 \times a \left(500 - \frac{a}{2} \right) \\ a^2 - 1000a + 69206.6 &= 0 \\ a &= 74.8 \text{ mm} < h_f = 75 \text{ mm} \quad \text{ok.} \\ A_{sw} &= \frac{0.85 \times 20 \times 667 \times 74.8}{400} = 2121 \text{ mm}^2 \end{aligned}$$

Check the value of ϕ :

$$c = \frac{a}{0.85} = 88 \text{ mm}$$



$$\epsilon_t = \epsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{500 - 88}{88} \right) = 0.01405$$

$$\epsilon_{ty} = \frac{f_y}{200000} = \frac{400}{200000} = 0.002$$

$$\therefore \epsilon_t > \epsilon_{ty} + 0.003$$

$$\therefore \phi = 0.9$$

Analysis and design of doubly reinforced rectangular beam

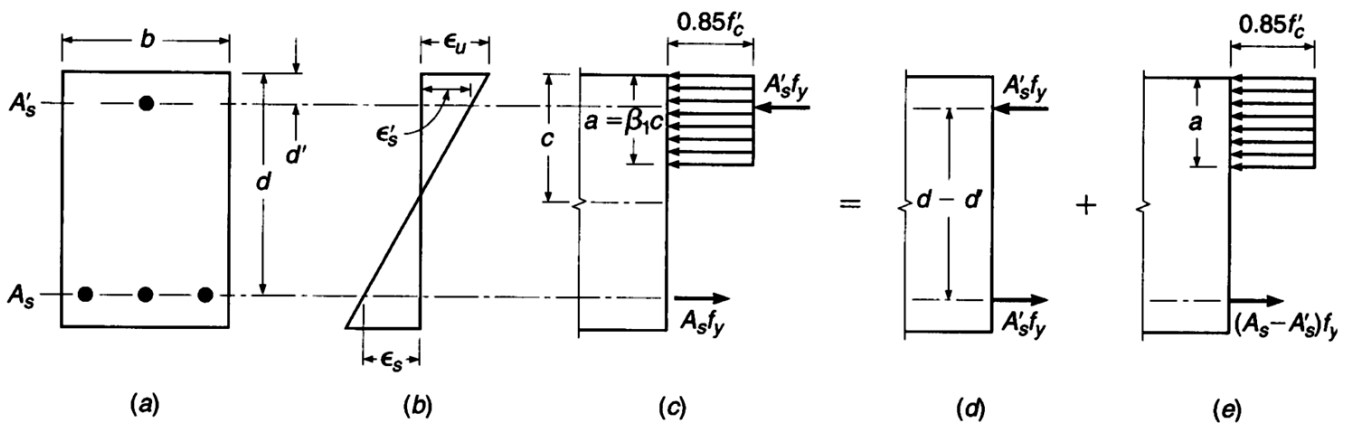
If the beam cross-section is limited and the moment is high, reinforcement is added in the compression zone as well as tension reinforcement. This will permit using reinforcement ratio $\rho > \rho_{max}$ and failure will not be sudden. Also, this compression reinforcement reduces the long-term deflections which result from creep of concrete.

Analysis of doubly reinforced beam (tension and compression reinforcement)

Calculation of resisting Moment of Double Reinforced Beam:

If $\rho < \rho_{max}$ the strength of beam may be approximated by **disregarding (neglecting)** the compression bars and analysis is done as for **single** reinforced beam.

If $\rho > \rho_{max}$ then the total resisting moment can be assumed as sum of two parts:



doubly reinforced rectangular

$$M_n = M_{n1} + M_{n2}$$

$$M_{n1}$$

$$M_{n2}$$

$$M_{n1} = A_s f_y (d - \hat{d})$$

$$M_{n2} = (A_s - A_s') f_y \left(d - \frac{a}{2} \right)$$

Then total resisting moment $M_n = M_{n1} + M_{n2}$

$$M_n = M_{n1} + M_{n2}$$

$$M_n = A_s f_y \left(d - \hat{d} \right) + (A_s - A_{s'}) f_y \left(d - \frac{a}{2} \right)$$

$$a = \frac{A_s - A_{s'}}{0.85 f_{c'} b} f_y$$

If the compression steel is not yielded at failure (i.e. $f_s < f_y$) then:

$$M_n = 0.85 f_c a \cdot b \left(d - \frac{a}{2} \right) + A_s f_s (d - \hat{d})$$

Where:

$$f_s = \varepsilon_s E_s$$

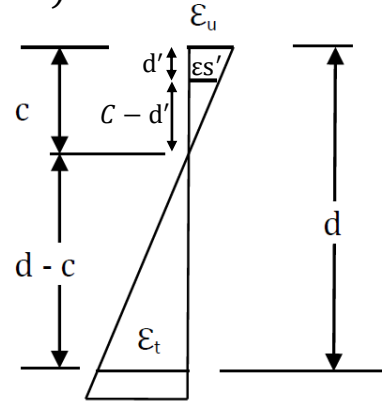
$$\frac{\varepsilon_{s'}}{c-d'} = \frac{\varepsilon_u}{c}, \quad \varepsilon_{s'} = \frac{c-d'}{c} \varepsilon_u$$

To calculate a:

$$N_t = N_{c1} + N_{c2}$$

$$A_s f_y = 0.85 f_{c'} a \cdot b + A_s f_s$$

$$A_s f_y = 0.85 f_{c'} \beta_1 c \cdot b + A_s \frac{c-d'}{c} \varepsilon_u \cdot E_s$$



Solve the above equation using **Quadratic formula** we get **c**.

$$X_{1,2} = \frac{-B \mp \sqrt{B^2 - 4A \cdot C}}{2A}$$

Then calculate a where:

$$a = \beta_1 c$$

Or calculate **c** from the following formula:

$$c = \sqrt{Q + R^2} - R$$

$$\text{Where: } Q = \frac{600 d' A_{s'}}{0.85 \beta_1 f_{c'}} \quad \text{and} \quad R = \frac{600 A_{s'} - A_s f_y}{1.7 \beta_1 f_{c'} b}$$

To check if compression steel yielded ($f_s = f_y$) ρ is compared with $\bar{\rho}_{cy}$ where:

$$\bar{\rho}_{cy} = 0.85 \beta_1 \frac{f_c' d'}{f_y d} \frac{\epsilon_u}{\epsilon_u - \epsilon_y} + \rho' \quad , \text{ where: } \rho' = \frac{A_s'}{bd}$$

If $\rho \geq \bar{\rho}_{cy}$ then compression steel yielded ($f_s = f_y$)

If $\rho < \bar{\rho}_{cy}$ then compression steel ($f_s < f_y$), $f_s = \frac{c-d'}{c} \epsilon_u E_s$

To avoid sudden failure ACI code limits $\bar{\rho}_{max}$ to the following limit:

$$\bar{\rho}_{max} = \rho_{max} + \rho' > \rho$$

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

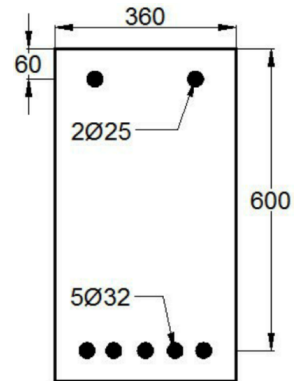
Example: Compute the design moment capacity for the section below, using $f_y = 400 \text{ MPa}$ and $f_c' = 20.7 \text{ MPa}$.

$$A_s = (5) \frac{\pi d^2}{4} = (5) \frac{\pi 32^2}{4} = 4021 \text{ mm}^2$$

$$\rho = \frac{A_s}{b d} = \frac{4021}{360 \times 600} = 0.01862$$

$$A_s' = (2) \frac{\pi d^2}{4} = (2) \frac{\pi 25^2}{4} = 981.7 \text{ mm}^2$$

$$\rho' = \frac{A_s'}{b d} = \frac{981.7}{360 \times 600} = 0.00455$$



Check ρ with ρ_{max} to see if the beam can be analyzed as single reinforced.

$$\rho_{max} = 0.85 \times 0.85 \frac{20.7}{400} \frac{0.003}{0.003 + 0.004} = 0.01602$$

$$\therefore \rho > \rho_{max}$$

\therefore The beam must be analyzed as **doubly reinforced**.

Now, check if compression steel stress $f_{s'} = f_y$

$$\bar{\rho}_{cy} = 0.85 \beta_1 \frac{f_c' d'}{f_y d} \frac{\varepsilon_u}{\varepsilon_u - \varepsilon_y} + \rho', \quad \varepsilon_y = \frac{f_y}{E_s} = \frac{400}{200000} = 0.002$$

$$\bar{\rho}_{cy} = 0.85 \times 0.85 \frac{20.7}{400} \frac{60}{600} \frac{0.003}{0.003 - 0.002} + 0.00455 = 0.01577$$

$$\rho > \bar{\rho}_{cy}$$

$$\therefore f_{s'} = f_y$$

$$\bar{\rho}_{max} = \rho_{max} + \rho' = 0.01602 + 0.00455 = 0.02057 > \rho \quad \therefore \text{ok.}$$

$$\text{Total resisting moment } M_n = M_{n1} + M_{n2}$$

$$M_{n1} = A_s' f_y (d - d') = 981.7 \times 400 (600 - 60) = 212.0 \times 10^6 \text{ kN.mm}$$

$$M_{n2} = (A_s - A_s') f_y \left(d - \frac{a}{2} \right)$$

Where:

$$a = \frac{A_s - A_s'}{0.85 f_c' b} f_y = \frac{4021 - 981.7}{0.85 \times 20.7 \times 360} 400 = \mathbf{192 \text{ mm}}$$

$$M_{n2} = (4021 - 981.7) \times 400 \times \left(600 - \frac{192}{2} \right) = \mathbf{612.7 \times 10^6 \text{ N.mm}}$$

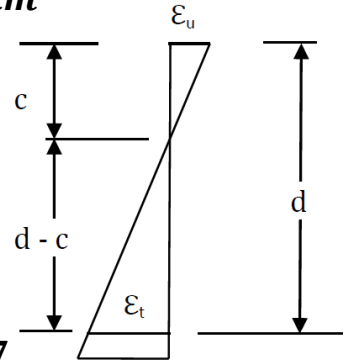
$$M_n = 212.0 \times 10^6 + 612.7 \times 10^6 = \mathbf{824.7 \times 10^6 \text{ N.mm}}$$

$$c = \frac{192}{0.85} = 225.88 \text{ mm}$$

$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{600 - 225.88}{225.88} \right) = \mathbf{0.00497}$$

$$\therefore \varepsilon_{ty} < \varepsilon_t < \varepsilon_{ty} + 0.003 \text{ (0.005)}$$

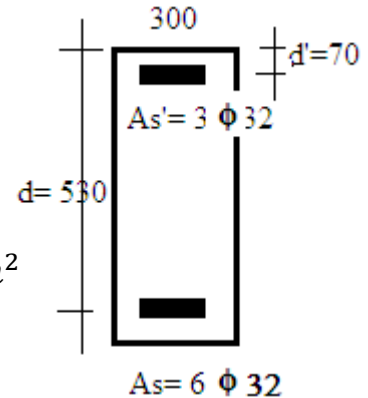
$$\therefore \phi = 0.65 + 0.25 \left(\frac{\varepsilon_t - \varepsilon_{ty}}{0.003} \right) = 0.65 + 0.25 \left(\frac{0.00497 - 0.002}{0.003} \right)$$



$$\phi = 0.898$$

∴ The design moment $M_u = \phi M_n = 0.898 \times 824.7 = 739.76 \text{ kN.m}$

Example.: Find the ultimate moment capacity for the section below, using, $f_y = 345 \text{ MPa}$ and $f_c' = 27.6 \text{ MPa}$.



$$A_s = (6) \frac{\pi d^2}{4} = (6) \frac{\pi 32^2}{4} = 4826 \text{ mm}^2$$

$$\rho = \frac{A_s}{b d} = \frac{4826}{300 \times 530} = 0.03035$$

$$A_s' = (3) \frac{\pi d^2}{4} = (3) \frac{\pi 32^2}{4} = 2413 \text{ mm}^2$$

$$\rho' = \frac{A_s'}{b d} = \frac{2413}{300 \times 530} = 0.01518$$

Check ρ with ρ_{max} to see if the beam can be analyzed as single reinforced.

$$\rho_{max} = 0.85 \times 0.85 \frac{27.6}{345} \frac{0.003}{0.003 + 0.004} = 0.02477$$

$$\rho > \bar{\rho}_{max}$$

∴ The beam must be analyzed as **doubly reinforced**.

Now, check if compression steel stress $f_{s'} = f_y$

$$\bar{\rho}_{cy} = 0.85 \beta_1 \frac{f_c' d'}{f_y d} \frac{\epsilon_u}{\epsilon_u - \epsilon_y} + \rho'$$

$$\varepsilon_y = \frac{f_y}{E_s} = \frac{345}{200000} = 0.00173$$

$$\bar{\rho}_{cy} = 0.85 \times 0.85 \frac{27.6}{345} \frac{70}{530} \frac{0.003}{0.003 - 0.00173} + 0.01518 = \mathbf{0.03321}$$

$$\rho < \bar{\rho}_{cy}$$

$$\therefore f_{s'} < f_y$$

$$M_n = 0.85 f_c a . b \left(d - \frac{a}{2} \right) + A_s f_s (d - d')$$

$$A_s f_y = 0.85 f_c a . b + A_s f_s$$

$$A_s f_y = 0.85 f_c \beta_1 c . b + A_s \frac{c - d'}{c} \varepsilon_u . E_s$$

$$4826 \times 345 = 0.85 \times 27.6 \times 0.85 c \times 300 + 2413 \times \frac{c - 70}{c} \times 0.003 \times 200000$$

$$1664970c = 5982.3 c^2 + 1447800 c - 101346000$$

$$5982.3 c^2 - 217170 c - 101346000 = 0$$

$$c^2 - 36.3 c - 16940.98 = 0$$

$$X_{1,2} = \frac{-B \mp \sqrt{B^2 - 4A.C}}{2A}$$

$$c_{1,2} = \frac{36.3 \mp \sqrt{36.3^2 - 4 \times (1) \times (-16940.98)}}{2 \times 1}$$

$$\mathbf{c = 149.6 \text{ mm}}$$

$$a = \beta_1 c = 0.85 \times 149.6 = 127.13 \text{ mm}$$

$$f_s = \varepsilon_s E_s$$

$$f_s = \frac{c - d'}{c} \varepsilon_u E_s = \frac{149.6 - 70}{149.6} \times 0.003 \times 200000 = 319.25 \text{ Mpa}$$

$$M_n = 0.85 f_c a . b \left(d - \frac{a}{2} \right) + A_s f_s (d - d')$$

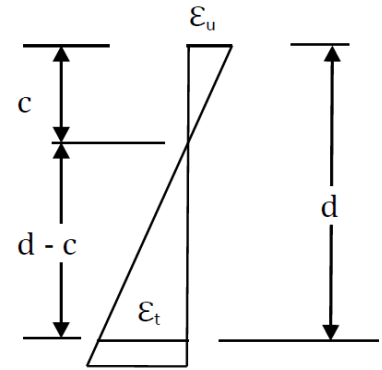
$$M_n = 0.85 \times 27.6 \times 127.13 \times 300 \left(530 - \frac{127.13}{2} \right) + 2413 \times 319.25 (530 - 70) = 771.7 \text{ kN.m}$$

$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{530 - 149.6}{149.6} \right) = 0.00763$$

$$\therefore \varepsilon_t > \varepsilon_{ty} + 0.003 (0.004725)$$

$$\therefore \phi = 0.9$$

$$M_u = 0.9 \times 771.7 = 694.53 \text{ N.mm}$$



Resume

If $\rho > \rho_{\max}$ Doubly reinforcement

$$f_s' < f_y$$

$$M_n = 0.85 f_c' a \cdot b \left(d - \frac{a}{2} \right) + A_s' f_s' (d - d')$$

$$A_s f_y = 0.85 f_c' a \cdot b + A_s' f_s'$$

$$a = \beta_1 c \quad f_s' = \frac{c - d'}{c} \varepsilon_u E_s$$

$$A_s f_y = 0.85 f_c' \beta_1 c \cdot b + A_s' \frac{c - d'}{c} \varepsilon_u \cdot E_s$$

$$X_{1,2} = \frac{-B \mp \sqrt{B^2 - 4A \cdot C}}{2A}$$

$$f_s' = f_y$$

$$M_n = A_s f_y (d - d') + (A_s - A_s') f_y \left(d - \frac{a}{2} \right)$$

$$a = \frac{A_s - A_s'}{0.85 f_c' b} f_y$$

Or calculate c from the following formula:

$$c = \sqrt{Q + R^2} - R$$

$$Q = \frac{600 d' A_s'}{0.85 \beta_1 f_c' b} \quad \text{and} \quad R = \frac{600 A_s' - A_s f_y}{1.7 \beta_1 f_c' b}$$

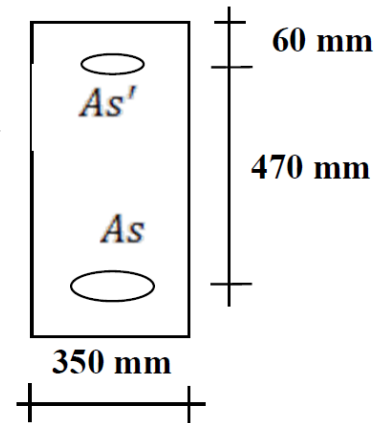
Design of Doubly reinforced concrete rectangular beams

Sufficient tensile steel can be placed in most beams so that compression steel is not needed. But if it is needed, the design is usually quite straight forward. The design procedure follows the theory used for analyzing doubly reinforced sections.

Example: Design a rectangular beam for $M_D = 200 \text{ kN.m}$ and $M_L = 350 \text{ kN.m}$ if $f_c' = 25 \text{ MPa}$ and $f_y = 410 \text{ MPa}$. The maximum permissible beam dimensions are shown in below.

$$M_u = 1.2 M_D + 1.6 M_L$$

$$M_u = 1.2 \times 200 + 1.6 \times 350 = 800 \text{ kN.m}$$



For checking $\phi = 0.9$, then $\epsilon_t = 0.005$, there is no economic efficiency of using $\epsilon_t \leq 0.005$ Then use:

$$\rho = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.005} = 0.01652$$

$$A_{s1}(A_s) = \rho b d = 0.01652 \times 350 \times 530 = 3065 \text{ mm}^2$$

$$M_u = \phi M_n = \phi \rho f_y b d^2 \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right) = \phi k_n b d^2$$

$$k_n = \rho f_y \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right) = 0.01652 \times 410 \left(1 - 0.59 \frac{0.01652 \times 410}{25} \right)$$

$$= 5.69052$$

$$M_{u1} = \phi M_n = \phi k_n b d^2 = 0.9 \times 5.69052 \times 350 \times 530^2 =$$

$$\mathbf{503.52 \text{ kN.m} < 800 \text{ kN.m}}$$

∴ Compression reinforcement required

$$a = \frac{A_{s1} f_y}{0.85 f_c' b} = \frac{3065 \times 410}{0.85 \times 25 \times 350} = 168.96 \text{ mm}$$

$$c = \frac{a}{\beta_1} = \frac{168.96}{0.85} = 198.8 \text{ mm}$$

$$M_{u2} = 800 - 503.52 = 296.48 \text{ kN.m}$$

$$\frac{\epsilon_s'}{c-d'} = \frac{\epsilon_u}{c}, \quad \epsilon_s' = \frac{c-d'}{c} \epsilon_u = \frac{198.8-60}{198.8} \times 0.003 = 0.00209$$

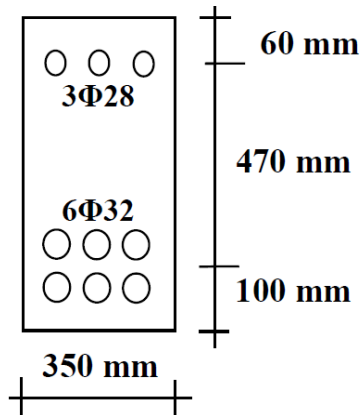
$$f_s' = \epsilon_s' E_s = 0.00209 \times 200000 = 418.9 \text{ Mpa}$$

$$f_s' > f_y$$

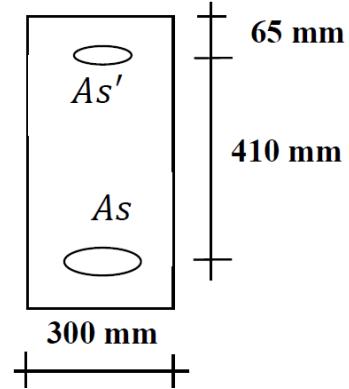
$$\therefore f_s' = f_y = 410 \text{ Mpa}$$

$$A_{s2} (A_{s'}) = \frac{M_{u2}}{\phi f_y (d - d')} = \frac{296.48 \times 10^6}{0.9 \times 410 \times (530 - 60)} = 1710 \text{ mm}^2$$

$$\begin{aligned} \text{For tension reinforcement } A_s &= A_{s1}(A_s) + A_{s2}(A_{s'}) \\ &= 3065 + 1710 = 4775 \text{ mm}^2 \end{aligned}$$



Example: Find **total area of steel** required for the section below which supports $M_u = 400 \text{ kN.m}$, using $f_y = 420 \text{ MPa}$, $f_c' = 21 \text{ MPa}$ and $d' = 65 \text{ mm}$ if you need compression reinforcement.



For checking $\phi = 0.9$, then $\epsilon_t = 0.005$, there is no economic efficiency of using $\epsilon_t \leq 0.005$ Then use:

$$\rho = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.005} = 0.01355$$

$$A_{s1}(A_s) = \rho b d = 0.01355 \times 300 \times 475 = \mathbf{1931 \text{ mm}^2}$$

$$M_u = \phi M_n = \phi \rho f_y b d^2 \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right) = \phi k_n b d^2$$

$$k_n = \rho f_y \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right) = 0.01355 \times 420 \left(1 - 0.59 \frac{0.01355 \times 420}{21} \right) \\ = 4.781$$

$$M_{u1} = \phi M_n = \phi k_n b d^2 = 0.9 \times 4.781 \times 300 \times 475^2 = \mathbf{291.25 \text{ kN.m}}$$

< 400 kN.m

\therefore Compression reinforcement required

$$a = \frac{A_{s1} f_y}{0.85 f_c' b} = \frac{1931 \times 420}{0.85 \times 21 \times 300} = 151.5 \text{ mm}$$

$$c = \frac{a}{\beta_1} = \frac{151.5}{0.85} = 178.2 \text{ mm}$$

$$M_{u2} = 400 - 291.25 = 108.75 \text{ kN.m}$$

$$\frac{\varepsilon_s'}{c-d'} = \frac{\varepsilon_u}{c} \quad , \quad \varepsilon_s' = \frac{c-d'}{c} \varepsilon_u = \frac{178.2-65}{178.2} \times 0.003 = 0.00191$$

$$f_s = \varepsilon_s' E_s = 0.00191 \times 200000 = 381.14 \text{ Mpa}$$

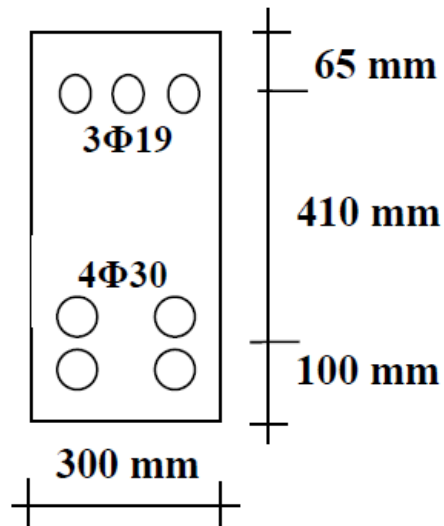
$$f_s < f_y$$

$$\therefore f_s = \mathbf{381.14 \text{ Mpa}}$$

$$A_{s2} (A_{s'}) = \frac{M_{u2}}{\phi f_s (d - d')} = \frac{108.75 \times 10^6}{0.9 \times 381.14 \times (475 - 65)} = \mathbf{774 \text{ mm}^2}$$

$$\text{For tension reinforcement } A_s = A_{s1}(A_s) + A_{s2}(A_{s'})$$

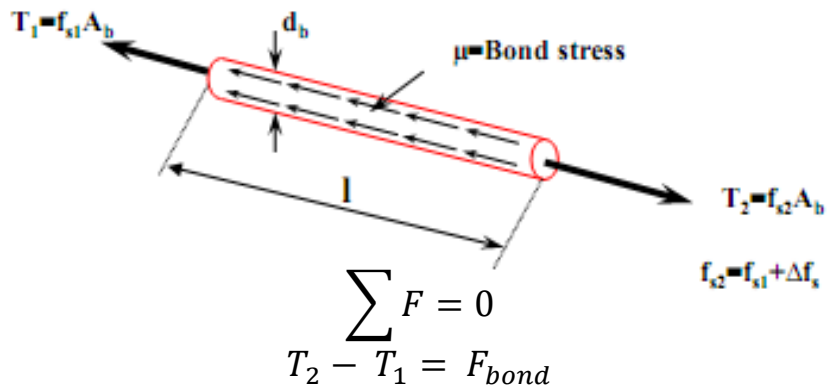
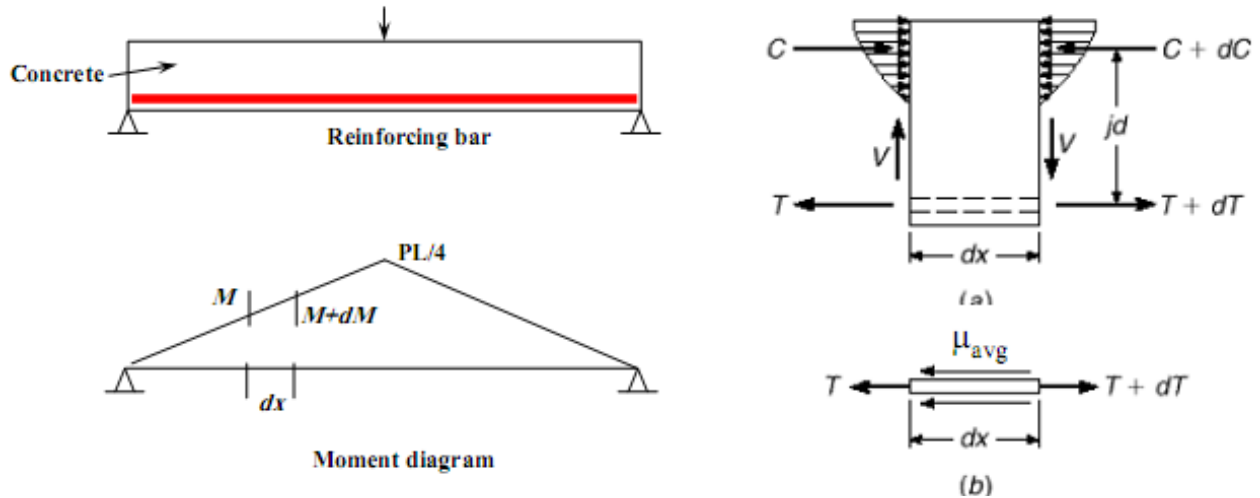
$$= 1931 + 774 = \mathbf{2705 \text{ mm}^2}$$



Bond, Anchorage and development length

Concept of Bond Stress:

Bond stresses are existent whenever the tensile stress or force in a reinforcing bar changes from point to point along the length of the bar in order to maintain equilibrium. Without bond stresses, the reinforcement will pull out of the concrete.



If this equation is not true (bond force F_{bond} is not strong enough), the bar will pull out

$$A_{bar} (f_{s2} - f_{s1}) = \mu_{avg} A_{surface}$$

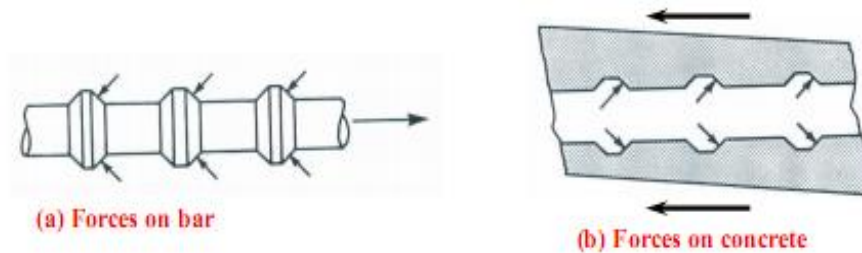
$$\frac{\pi d_b^2}{4} (f_{s2} - f_{s1}) = \mu_{avg} (\pi d_b) l$$

$$\Rightarrow \mu_{avg} = \frac{(f_{s2} - f_{s1}) d_b}{4l}$$

μ_{avg} = average bond stress

Mechanism of Bond Transfer

A smooth bar embedded in concrete develops bond by adhesion between concrete and reinforcement, and a small amount of friction. This is different in a deformed bar. Once adhesion is lost at high bar stress and some slight movement between the reinforcement and the concrete occurs, bond is then provided by friction and bearing on the deformations of the bar. At much higher bar stress, bearing on the deformations of the bar will be the only component contributing to bond strength.



Concept of development Length

The concept of development length of a reinforcing bar which could be defined as that length of embedment necessary to develop the full tensile strength of the bar, controlled by either pullout or splitting.

ACI code 25.4.2.1: Development length ℓ_d for deformed bars and deformed wires in tension shall be the greater of (a) and (b):

- Length calculated in accordance with 25.4.2.3 or 25.4.2.4 using the applicable modification factors of 25.4.2.5
- 300 mm.

Table 25.4.2.3—Development length for deformed bars and deformed wires in tension

Spacing and cover	No. 19 and smaller bars and deformed wires	No. 22 and larger bars
Clear spacing of bars or wires being developed or lap spliced not less than d_b , clear cover at least d_b , and stirrups or ties throughout ℓ_d not less than the Code minimum or Clear spacing of bars or wires being developed or lap spliced at least $2d_b$ and clear cover at least d_b	$\left(\frac{f_y \Psi_t \Psi_s \Psi_g}{2.1 \lambda \sqrt{f'_c}} \right) d_b$	$\left(\frac{f_y \Psi_t \Psi_s \Psi_g}{1.7 \lambda \sqrt{f'_c}} \right) d_b$
Other cases	$\left(\frac{f_y \Psi_t \Psi_s \Psi_g}{1.4 \lambda \sqrt{f'_c}} \right) d_b$	$\left(\frac{f_y \Psi_t \Psi_s \Psi_g}{1.1 \lambda \sqrt{f'_c}} \right) d_b$

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_{c'}}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b \quad 25.4.2.4$$

In which the confinement term $\left(\frac{c_b + K_{tr}}{d_b}\right)$ shall not exceed 2.5, $\left(\frac{c_b + K_{tr}}{d_b}\right) \leq 2.5$ and,

$$K_{tr} = \frac{40 A_{tr}}{sn}$$

The values of $\sqrt{f_{c'}}$ used to calculate development length **shall not exceed 8.3 MPa**.

$$\sqrt{f_{c'}} \leq 8.3$$

Where n is the number of bars or wires being developed or lap spliced along the plane of splitting. It shall be permitted to use $K_{tr} = 0$ as a design simplification even if transverse reinforcement is present or required.

K_{tr} = transverse reinforcement index.

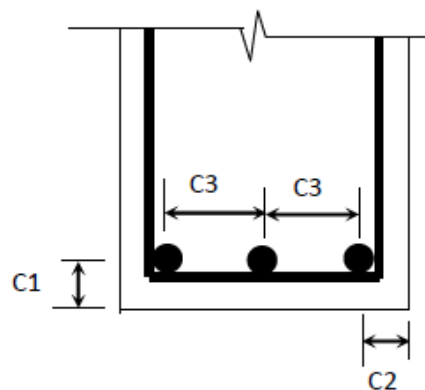
A_{tr} : total cross-sectional area of transverse reinforcement that is within the spacing s and that crosses plane of splitting through the reinforcement being developed (mm^2)

s : Maximum spacing of transverse reinforcement within l_d center to center (mm)

c_b : Is a factor that represents the least of the **side cover**, the concrete cover to the bar or wire (in both cases measured to the **center** of the bar or wire), or one-half the center-to-center spacing of the bars or wires.

c_b is the lesser of

1. c_1
2. c_2
3. $\frac{c_3}{2}$.



For the calculation of ℓ_d , modification factors shall be in accordance with Table 25.4.2.5.

Table 25.4.2.5—Modification factors for development of deformed bars and deformed wires in tension

Modification factor	Condition	Value of factor
Lightweight λ	Lightweight concrete	0.75
	Normalweight concrete	1.0
Reinforcement grade ψ_g	Grade 280 or Grade 420	1.0
	Grade 550	1.15
	Grade 690	1.3
Epoxy ⁽¹⁾ ψ_e	Epoxy-coated or zinc and epoxy dual-coated reinforcement with clear cover less than $3d_b$ or clear spacing less than $6d_b$	1.5
	Epoxy-coated or zinc and epoxy dual-coated reinforcement for all other conditions	1.2
	Uncoated or zinc-coated (galvanized) reinforcement	1.0
Size ψ_s	No. 22 and larger bars	1.0
	No. 19 and smaller bars and deformed wires	0.8
Casting position ⁽¹⁾ ψ_r	More than 300 mm of fresh concrete placed below horizontal reinforcement	1.3
	Other	1.0

⁽¹⁾The product $\psi_r\psi_e$ need not exceed 1.7.

According to ACI code 25.4.10: Reduction in development length l_d shall be permitted by the ratio of:

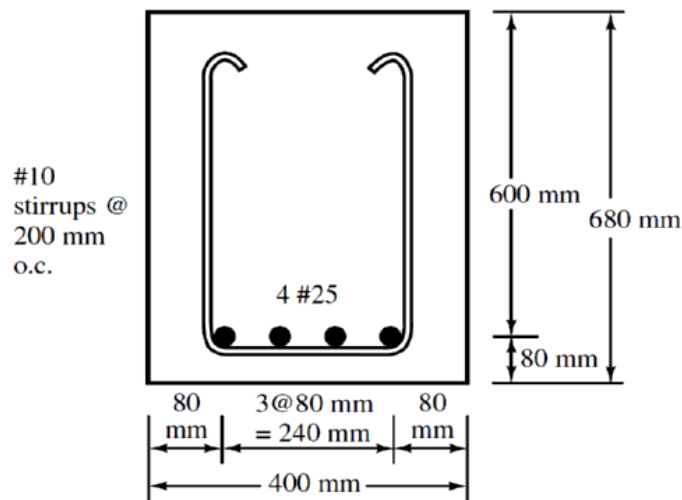
$$\frac{A_s \text{ required}}{A_s \text{ provided}}$$

When the provided tensile flexural reinforcement **exceeds** the required reinforcement, but with exceptions of **five cases**:

- a. At noncontiguous supports.
- b. At locations where anchorage or development for f_y is required.
- c. Where bars are required to be continuous.
- d. For headed and mechanically anchored deformed reinforcement
- e. In seismic-force-resisting systems in structures assigned to seismic design categories D, E, or F.
- f. Anchorage of concrete piles and concrete filled pipe piles to pile caps in structures assigned to Seismic Design Categories C, D, E, or F.

Example: Determine the development length required for the epoxy coated bottom bars shown in figure.

1. Assuming $k_{tr} = 0$
2. Computing K_{tr} with the appropriate equation, $f_y = 420 \text{ Mpa}$ and $f'_c = 21 \text{ Mpa}$.



Solution:

$$\sqrt{f_{c'}} = 4.582 \text{ Mpa} < 8.3 \text{ Mpa} \quad \therefore \text{OK.}$$

From table 25.4.2.5:

$$\Psi_g = 1.0 \text{ (Grad 420)}$$

$$\Psi_t = 1.0 \text{ (For bottom bars)}$$

$$\Psi_e = 1.5 \text{ (for epoxy – coated bars with clear spacing } < 6d_b)$$

$$\Psi_t \Psi_e = 1.0 \times 1.5 = 1.5 < 1.7 \quad \text{OK.}$$

$$\Psi_s = 1.0 \text{ (Bar size more than 22)}$$

$$\lambda = 1.0 \text{ (Normal concrete)}$$

cb : The **lesser** of:

1. Side cover of bar = 80 mm
2. Bottom cover of bar = 80 mm
3. $\frac{1}{2}$ the center-to-center spacing of the bars = $\frac{1}{2}$ (80) = **40 mm** (Control)

$$\therefore \mathbf{c_b = 40 \text{ mm}}$$

1. Assuming $k_{tr} = 0$

$$\frac{c_b + K_{tr}}{d_b} = \frac{40 + 0}{25} = 1.6 < 2.5 \quad \therefore \text{OK.}$$

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_{c'}}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$l_d = \frac{420}{1.1 \times 1 \times \sqrt{21}} \frac{(1.0) \times (1.5) \times (1.0) \times (1.0)}{1.6} \times 25 = \mathbf{1952.8 \text{ mm}}$$

2. Computing K_{tr} with the appropriate equation:

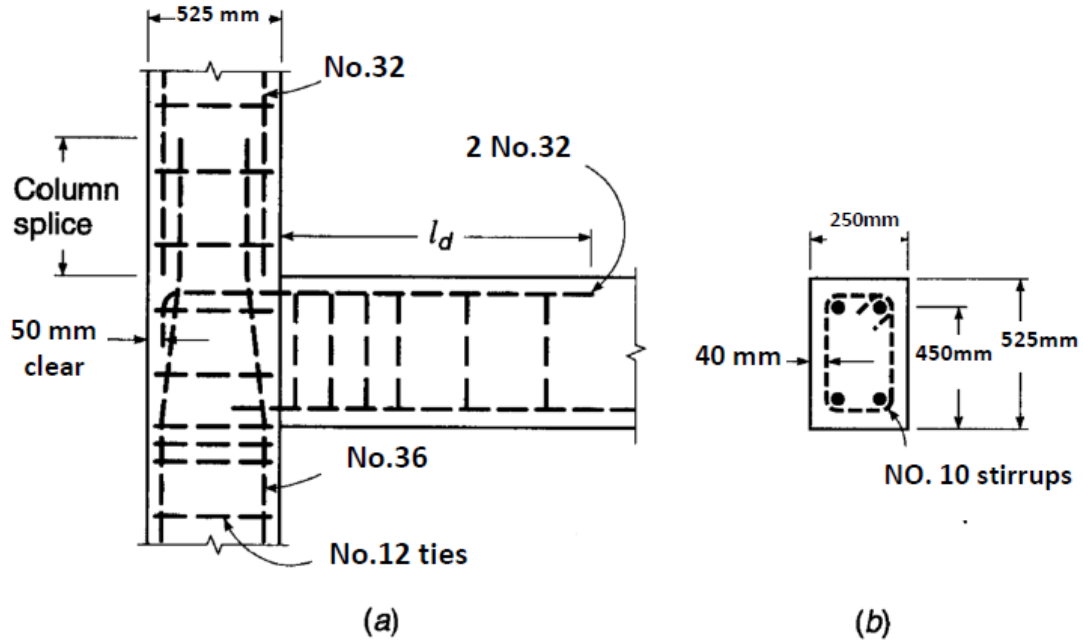
$$K_{tr} = \frac{40 A_{tr}}{sn} = \frac{40 \times 2 (79)}{4 \times 200} = 7.9 \text{ mm}$$

$$\frac{c_b + K_{tr}}{d_b} = \frac{40 + 7.9}{25} = 1.916 < 2.5 \quad \therefore \text{OK.}$$

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_{c'}}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$l_d = \frac{420}{1.1 \times 1 \times \sqrt{21}} \frac{(1.0) \times (1.5) \times (1.0) \times (1.0)}{1.916} \times 25 = \mathbf{1630.732 \text{ mm}}$$

Example: The figure below shows a beam-column joint, the negative steel required at the end of the beam is 1300 mm^2 , two No. 32 mm bars are used providing 1608 mm^2 . The design will include No. 10 stirrups with $s = 125 \text{ mm}$, $f_c' = 30 \text{ MPa}$, $f_y = 420 \text{ MPa}$. Find the minimum distance l_d at which the negative bars can be cut off.



Solution:

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_c'}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$\sqrt{f_c'} = 5.477 \leq 8.3 \text{ Mpa} \quad \text{OK.}$$

From table 25.4.2.5:

$$\psi_g = 1.0 \text{ (Grad 420)}$$

$$\psi_t = 1.3 \text{ (more than 300 mm concrete below reinforcement)}$$

$$\psi_e = 1.0 \text{ (Uncoated bars)}$$

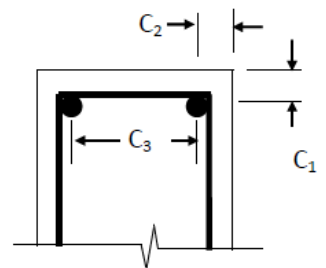
$$\psi_t \psi_e = 1.0 \times 1.3 = 1.3 < 1.7 \quad \text{OK.}$$

$$\psi_s = 1.0 \text{ (Bar size more than 22)}$$

$$\lambda = 1.0 \text{ (Normal concrete)}$$

c_b : The lesser of:

1. $C_1 = 525 - 450 = 75 \text{ mm}$
2. $C_2 = 40 + 10 + 32/2 = 66 \text{ mm}$



3. C3 = ½ the center-to-center spacing of the bars = **59 mm** (Control)

$$K_{tr} = \frac{40 A_{tr}}{sn} = \frac{40 \times 2 (79)}{2 \times 125} = 25.28 \text{ mm}$$

$$\frac{c_b + K_{tr}}{d_b} = \frac{59 + 25.28}{32} = 2.633 > 2.5$$

$$\therefore \text{Take } \frac{c_b + K_{tr}}{d_b} = 2.5$$

$$l_d = \frac{420}{1.1 \times 1 \times \sqrt{30}} \frac{1.3 \times 1.0 \times 1 \times 1}{2.5} \times 32 = 1160 \text{ mm}$$

l_d can be reduced by the ratio $\left(\frac{A_{sreq}}{A_{spro.}}\right)$

$$\therefore l_d = 1160 \times \frac{1300}{1608} = \mathbf{937.81 \text{ mm}}$$

Development of Deformed Bars in Compression:

The development length l_{dc} in compression is smaller than in tension because of two reasons. First, there are no tensile cracks present to encourage splitting, and second, there is some bearing of the ends of the bars on concrete, which also helps develop the load.

ACI 318 -19 (25.4.9.1) Development length l_{dc} for deformed bars and deformed wires in compression shall be the **greater** of (a) and (b):

- a. Length calculated in accordance with 25.4.9.2
- b. 200 mm.

ACI 318 -19 (25.4.9.2) l_{dc} shall be the **greater** of (a) and (b), using the modification factors of 25.4.9.3:

$$a. l_{dc} = \left(\frac{0.24 f_y \Psi_r}{\lambda \sqrt{f_c'}} \right) d_b$$

$$b. l_{dc} = 0.043 f_y \Psi_r d_b$$

ACI 318 -19 (25.4.9.3) For the calculation of l_{dc} , modification factors shall be in accordance with Table 25.4.9.3, except ψ_r shall be permitted to be taken as 1.0.

Table 25.4.9.3—Modification factors for deformed bars and wires in compression

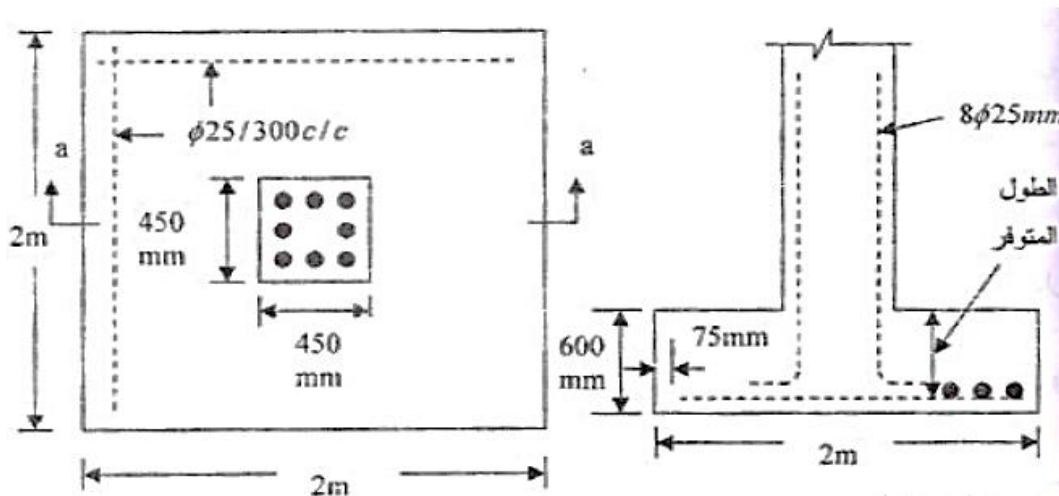
Modification factor	Condition	Value of factor
Lightweight λ	Lightweight concrete	0.75
	Normalweight concrete	1.0
Confining reinforcement Ψ_r	Reinforcement enclosed within (1), (2), (3), or (4): (1) a spiral (2) a circular continuously wound tie with $d_b \geq 6$ mm and pitch 100 mm (3) No. 13 bar or MD130 wire ties in accordance with 25.7.2 spaced ≤ 100 mm on center (4) hoops in accordance with 25.7.4 spaced ≤ 100 mm on center	0.75
	Other	1.0

Reduction in development length l_{dc} shall be permitted by the ratio of:

$$\frac{A_s \text{ required}}{A_s \text{ provided}}$$

When the **provided tensile** flexural reinforcement exceeds the **required reinforcement**.

Example: Find the development length for dowel bars for the separate footing shown and check the provided length inside the footing for the bars, use $f'_c = 30 \text{ MPa}$ and $f_y = 400 \text{ MPa}$.



$$a. l_{dc} = \left(\frac{0.24 f_y \Psi_r}{\lambda \sqrt{f'_c}} \right) d_b = \left(\frac{0.24 \times 400 \times 1}{1 \times \sqrt{30}} \right) 25 = 438.18 \text{ mm}$$

$$b. l_{dc} = 0.043 f_y \Psi_r d_b = 0.043 \times 400 \times 1 \times 25 = 430 \text{ mm}$$

$$l_{dc} = 438.18 \text{ mm} > 200 \text{ mm}$$


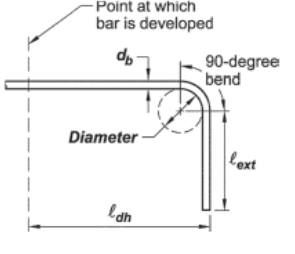
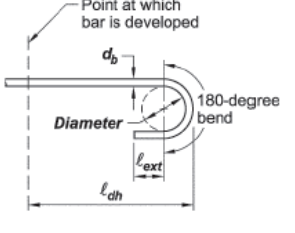
∴ OK.

$$L_{\text{provide}} = 600 - 75 - 25 - 25 = 475 \text{ mm} > 438.18 \text{ mm} \quad \therefore \text{OK}$$

Development of standard hooks in tension:

When sufficient space is not available to anchor the tension bars to the required development lengths, hooks may be used. The figure below shows the standard 90° and 180° hooks as specified in the **ACI 318-19 (25.3.1)**.

Table 25.3.1—Standard hook geometry for development of deformed bars in tension

Type of standard hook	Bar size	Minimum inside bend diameter, mm	Straight extension ^[1] ℓ_{ext} mm	Type of standard hook
90-degree hook	No. 10 through No. 25	$6d_b$	 $12d_b$	
	No. 29 through No. 36	$8d_b$		
	No. 43 through No. 57	$10d_b$		
180-degree hook	No. 10 through No. 25	$6d_b$	Greater of $4d_b$ and 65 mm	
	No. 29 through No. 36	$8d_b$		
	No. 43 through No. 57	$10d_b$		

^[1]A standard hook for deformed bars in tension includes the specific inside bend diameter and straight extension length. It shall be permitted to use a longer straight extension at the end of a hook. A longer extension shall not be considered to increase the anchorage capacity of the hook.

ACI 318-19 (25.4.3.1) Development length ℓ_{dh} for deformed bars in tension terminating in a standard hook shall be the greater of (a) through (c):

$$a. \left(\frac{f_y \psi_e \psi_r \psi_o \psi_c}{23 \lambda \sqrt{f_c'}} \right) d_b^{1.5}$$

$$b. 8d_b$$

$$c. 150 \text{ mm}$$

ACI 318-19 (25.4.3.2) For the calculation of ℓ_{dh} , modification factors ψ_e , ψ_r , ψ_o , ψ_c , and λ shall be in accordance with **Table 25.4.3.2**. At discontinuous ends of members, 25.4.3.4 shall apply.

Table 25.4.3.2—Modification factors for development of hooked bars in tension

Modification factor	Condition	Value of factor
Lightweight λ	Lightweight concrete	0.75
	Normalweight concrete	1.0
Epoxy ψ_e	Epoxy-coated or zinc and epoxy dual-coated reinforcement	1.2
	Uncoated or zinc-coated (galvanized) reinforcement	1.0
Confining reinforcement ψ_r	For No. 36 and smaller bars with $A_{th} \geq 0.4A_{hr}$ or $s^{[1]} \geq 6d_b^{[2]}$	1.0
	Other	1.6
Location ψ_o	For No. 36 and smaller diameter hooked bars: (1) Terminating inside column core with side cover normal to plane of hook ≥ 65 mm, or (2) With side cover normal to plane of hook $\geq 6d_b$	1.0
	Other	1.25
Concrete strength ψ_c	For $f'_c < 42$ MPa	$f'_c/105 + 0.6$
	For $f'_c \geq 42$ MPa	1.0

^[1] s is minimum center-to-center spacing of hooked bars.

^[2] d_b is nominal diameter of hooked bar.

ACI 318 - 19 (25.4.3.3) The total cross-sectional area of ties or stirrups confining hooked bars A_{th} shall consist of (a) or (b):

- a. Ties or stirrups that enclose the hook and satisfy 25.3.2.
 - b. Other reinforcement enclosing the hook, that extends at least $0.75\ell_{dh}$ from the enclosed hook in the direction of the bar in tension, and is in accordance with (1) or (2). For members with confining reinforcement that is both parallel and perpendicular to ℓ_{dh} , it shall be permitted to use the value of A_{th} based on (1) or (2) that results in the lower value of ℓ_{dh} .
1. Two or more ties or stirrups shall be provided **parallel** to ℓ_{dh} enclosing the hooks, evenly distributed with a center-to-center spacing not exceeding $8d_b$, and within $15d_b$ of the centerline of the straight portion of the hooked bars, where d_b is the nominal diameter of the hooked bar.

2. Two or more ties or stirrups shall be provided **perpendicular** to l_{dh} , enclosing the hooked bars, and evenly distributed along l_{dh} with a center-to-center spacing not exceeding $8d_b$, where d_b is the nominal diameter of the hooked bar.

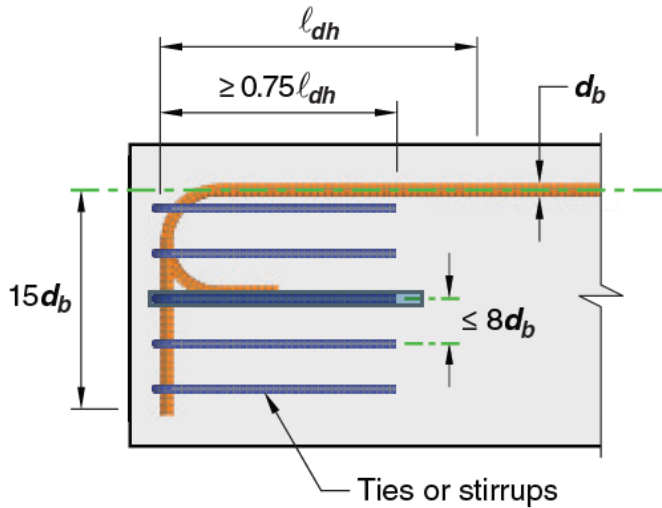


Fig. R25.4.3.3a—Confining reinforcement placed parallel to the bar being developed that contributes to anchorage strength of both 90- and 180-degree hooked bars.

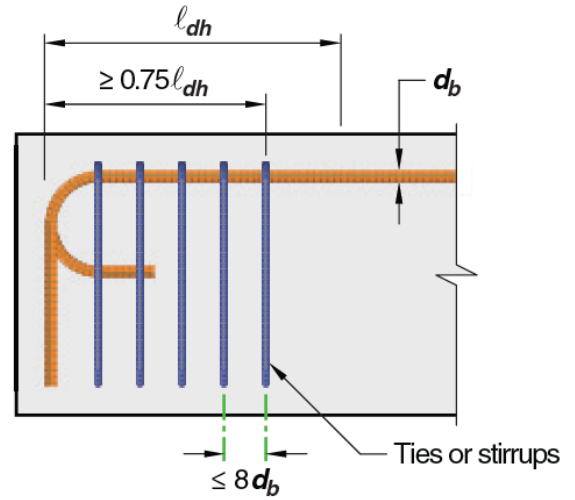


Fig. R25.4.3.3b—Confining reinforcement placed perpendicular to the bar being developed, spaced along the development length l_{dh} , that contributes to anchorage strength of both 90- and 180-degree hooked bars.

ACI 318 – 19 (25.3.2) Minimum inside bend diameters for bars used as transverse reinforcement and standard hooks for bars used to anchor stirrups, ties, hoops, and spirals shall conform to Table 25.3.2. Standard hooks shall enclose longitudinal reinforcement.

Table 25.3.2—Minimum inside bend diameters and standard hook geometry for stirrups, ties, and hoops

Type of standard hook	Bar size	Minimum inside bend diameter, mm	Straight extension ^[1] l_{ext} mm	Type of standard hook
90-degree hook	No. 10 through No. 16	$4d_b$	Greater of $6d_b$ and 75 mm	
	No. 19 through No. 25	$6d_b$	$12d_b$	
135-degree hook	No. 10 through No. 16	$4d_b$	Greater of $6d_b$ and 75 mm	
	No. 19 through No. 25	$6d_b$		
180-degree hook	No. 10 through No. 16	$4d_b$	Greater of $4d_b$ and 65 mm	
	No. 19 through No. 25	$6d_b$		

^[1]A standard hook for stirrups, ties, and hoops includes the specific inside bend diameter and straight extension length. It shall be permitted to use a longer straight extension at the end of a hook. A longer extension shall not be considered to increase the anchorage capacity of the hook.

ACI 318 – 19 (25.4.1.2) Hooks and heads **shall not** be used to develop bars in **compression**.

ACI 318 – 19 (25.4.3.4) For bars being developed by a standard hook at discontinuous ends of members with both side cover and top (or bottom) cover to hook less than 65 mm, (a) and (b) shall be satisfied:

- a. The hook shall be enclosed along ℓ_{dh} within ties or stirrups perpendicular to ℓ_{dh} at $s \leq 3d_b$
- b. The first tie or stirrup shall enclose the bent portion of the hook within $2d_b$ of the outside of the bend where d_b is the nominal diameter of the hooked bar.

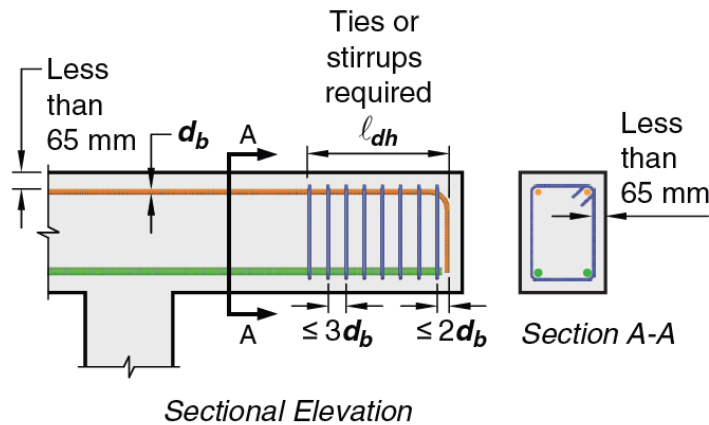
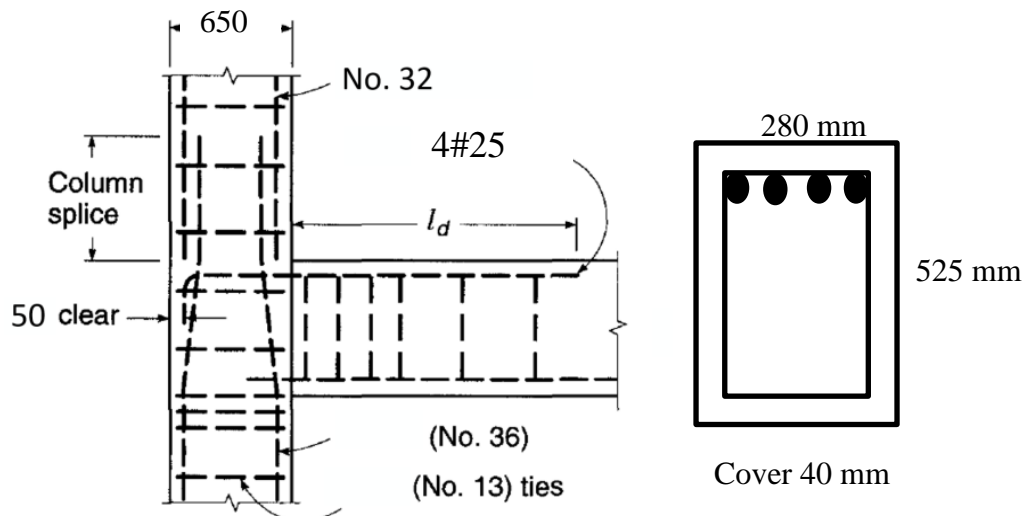


Fig. R25.4.3.4—Concrete cover according to 25.4.3.4.

Example: Referring to the beam-column joint of that is represented below for convenience, the **No. 25 negative** bars are to be extended into the column and terminated in a **standard 90° hook**, keeping 50 mm clear to the outside face of the column. The column width in the direction of beam width is 500 mm. **Find** the minimum length of embedment of the **hook past the column face**, and specify the hook details. A_s required is 1870 mm², assume that **normal weight concrete** is to be used, with $f'_c = 28 \text{ MPa}$, and $f_y = 420 \text{ MPa}$.



Solution:

$$\mathbf{A.} \quad l_{dh} = \left(\frac{f_y \Psi_e \Psi_r \Psi_o \Psi_c}{23 \lambda \sqrt{f_{c'}}} \right) d_b^{1.5}$$

$$\Psi_e = 1.0 \text{ (Uncoated)}$$

$$\Psi_r = 1.6$$

$$\Psi_o = 1.0$$

$$\Psi_c = 0.87$$

$$\lambda = 1.0 \text{ normal concrete}$$

$$l_{dh} = \left(\frac{420 \times 1.0 \times 1.6 \times 1.0 \times 0.87}{23 \times 1 \times \sqrt{28}} \right) 25^{1.5} = 600.5 \text{ mm}$$

$$\therefore A_s \text{ provide} > A_s \text{ required}$$

\therefore Reduction in development length l_{dc} shall be permitted by the ratio of:

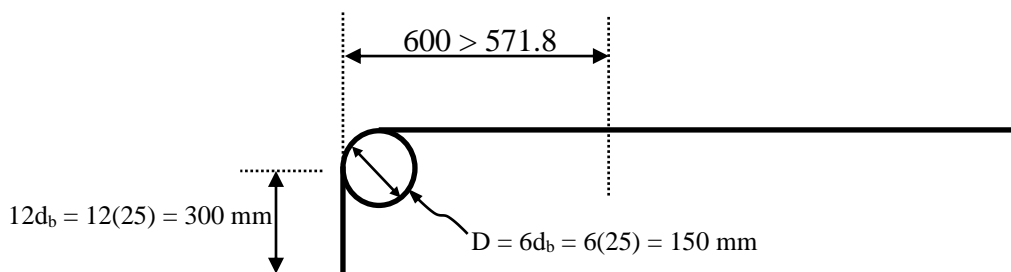
$$\frac{A_s \text{ required}}{A_s \text{ provided}}$$

$$l_{dh} = l_{dh} \frac{A_s \text{ required}}{A_s \text{ provided}} = 600.5 \times \frac{1870}{1964} = \mathbf{571.8 \text{ mm}}$$

$$\mathbf{B.} \quad l_{dh} = 8d_b = 8 \times 25 = 200 \text{ mm}$$

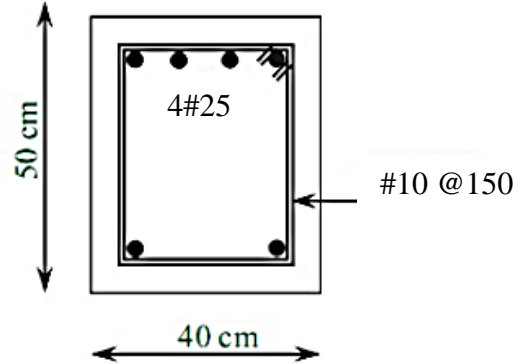
$$\mathbf{c.} \quad 150 \text{ mm}$$

$$\therefore l_{dh} = \mathbf{571.8 \text{ mm}}$$



Example: Determine the development length or anchorage required for the uncoated top bars of the beam shown in the figure. The beam frames into an exterior 800 mm × 660 mm column (the bars extend parallel to the 800 mm side), $f_c' = 28 \text{ MPa}$ and $f_y = 420 \text{ MPa}$. Show the details if:

- Using straight bar.
- Using 180 - degree hook.
- Using 90 - degree hook.



Solution:

- Using straight bar.

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_c'}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$\sqrt{f_c'} = 5.29 \text{ Mpa} < 8.3 \text{ Mpa} \quad \therefore \text{OK.}$$

From table 25.4.2.5:

$$\Psi_g = 1.0 \text{ (Grad 420)}$$

$$\Psi_t = 1.3 \text{ (For more than 300 mm)}$$

$$\Psi_e = 1.0 \text{ (uncoated)}$$

$$\Psi_t \Psi_e = 1.0 \times 1.3 = 1.3 < 1.7 \quad \text{OK.}$$

$$\Psi_s = 1.0 \text{ (Bar size more than 22)}$$

$$\lambda = 1.0 \text{ (Normal concrete)}$$

c_b : The **lesser** of:

- Side cover of bar = 66 mm
- Bottom cover of bar = 66 mm
- $\frac{1}{2}$ the center-to-center spacing of the bars = $\frac{1}{2} (89.3) = 44.7 \text{ mm}$ (Control)

$$\therefore c_b = 44.7 \text{ mm}$$

$$K_{tr} = \frac{40 A_{tr}}{sn} = \frac{40 \times 2 (113)}{4 \times 150} = 15.1 \text{ mm}$$

$$\frac{c_b + K_{tr}}{d_b} = \frac{44.7 + 15.1}{28} = 2.135 < 2.5 \quad \therefore \text{OK.}$$

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_{c'}}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$l_d = \frac{420}{1.1 \times 1 \times \sqrt{28}} \frac{1.3 \times 1.0 \times 1 \times 1}{2.135} \times 28 = \mathbf{1230.215 \text{ mm}} > 300 \text{ mm} \therefore \text{OK.}$$

Available length = 800 – 40 = 760 mm

$$l_d > 760 \quad \text{Not good}$$

b. Using 180 - degree hook.

$$l_{dh} = \left(\frac{f_y \Psi_e \Psi_r \Psi_o \Psi_c}{23 \lambda \sqrt{f_{c'}}} \right) d_b^{1.5}, \quad l_{dh} = 8d_b, \quad l_{dh} = 150 \text{ mm}$$

$$\Psi_e = 1.0 \text{ (uncoated)}$$

$$\Psi_r = 1.6$$

$$\Psi_o = 1.0$$

$$\Psi_c = 0.87$$

$$\lambda = 1.0 \text{ normal concrete}$$

$$\text{a. } l_{dh} = \left(\frac{420 \times 1.0 \times 1.6 \times 1.0 \times 0.87}{23 \times 1 \times \sqrt{28}} \right) 28^{1.5} = \mathbf{711.7 \text{ mm}}$$

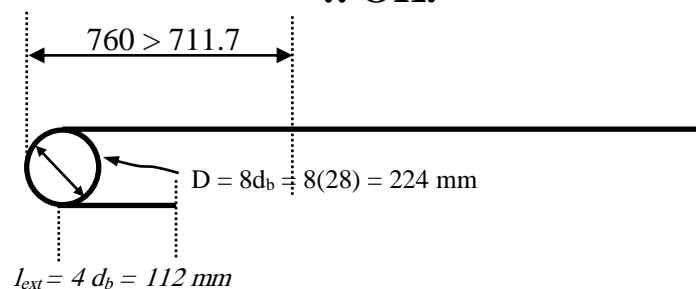
$$\text{b. } l_{dh} = 8d_b = 8 \times 28 = 224 \text{ mm}$$

$$\text{c. } l_{dh} = 150 \text{ mm}$$

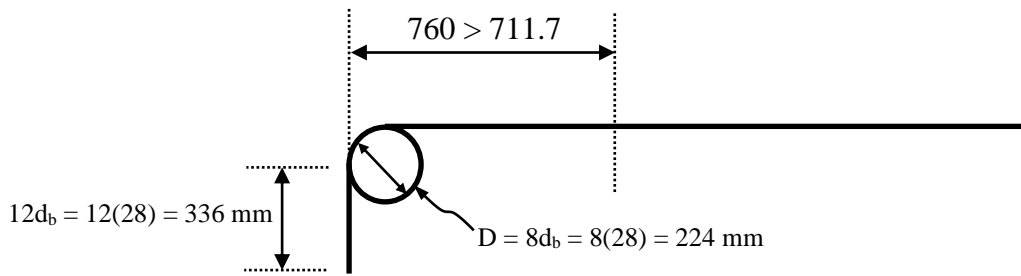
$$\therefore l_{dh} = \mathbf{711.7 \text{ mm}}$$

$l_{dh} < 760 \text{ mm}$ available length

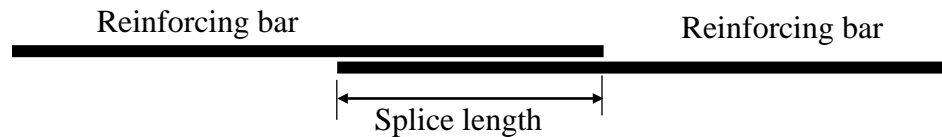
$\therefore \text{OK.}$



C. Using 90 - degree hook.



Splices of reinforcement



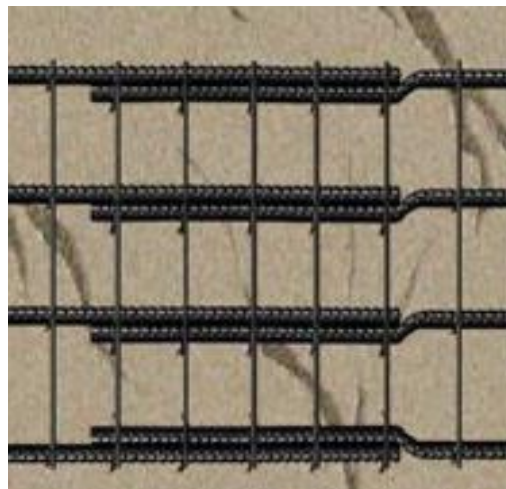
Need for Splices:

In general, reinforcing bars are stocked by suppliers in lengths of 12m. For this reason, and because it is often more convenient to work with shorter bar lengths, it is frequently necessary to splice bars in the field.

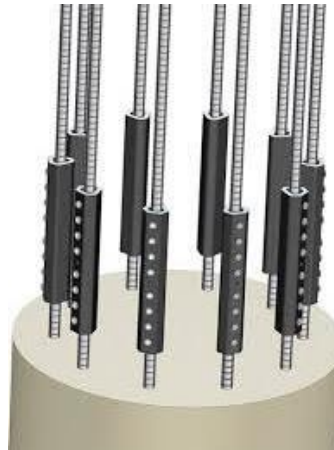
Splice Types:

Rebars are spliced to each other by:

- Lap Splices: In this type, rebars are usually made simply by lapping the bars a sufficient distance to transfer stress by bond from one bar to the other. The lapped bars are usually placed in contact and lightly wired so that they stay in position as the concrete is placed.



- Mechanical Splices: Sample of mechanical splice is presented



- Welding Splice: Splice with welding splice, with fillet weld,



ACI318 – 19 (25.5.1.1): Lap splices shall not be permitted for bars larger than No. 36, except as provided in 25.5.5.3 (compression lap splices of No. 43 and No. 57 bars with smaller bars). This because of lack of adequate experimental data on lap splices for larger diameters.

ACI318 – 19 (25.5.1.4): Reduction of development length in accordance with 25.4.10.1 **is not permitted** in calculating lap splice lengths

Splice of Tension Reinforcement

ACI318 – 19 (25.5.2.1): Tension lap splice length ℓ_{st} for deformed bars and deformed wires in tension shall be in accordance with Table 25.5.2.1, where ℓ_d shall be in accordance with 25.4.2.1(a).

Table 25.5.2.1—Lap splice lengths of deformed bars and deformed wires in tension

$A_{s,provided}/A_{s,required}^{[1]}$ over length of splice	Maximum percent of A_s spliced within required lap length	Splice type	ℓ_{st}	
			Greater of:	
≥ 2.0	50	Class A	Greater of:	$1.0\ell_d$ and 300 mm
	100	Class B	Greater of:	$1.3\ell_d$ and 300 mm
< 2.0	All cases	Class B	Greater of:	$1.3\ell_d$ and 300 mm

^[1]Ratio of area of reinforcement provided to area of reinforcement required by analysis at splice location.

ACI318 – 19 (25.5.2.2): If bars of different size are lap spliced in tension, ℓ_{st} shall be the greater of ℓ_d of the larger bar and ℓ of the smaller bar.

For calculating ℓ_d for staggered splices, the clear spacing is taken as the minimum distance between adjacent splices, as illustrated in Figure below.

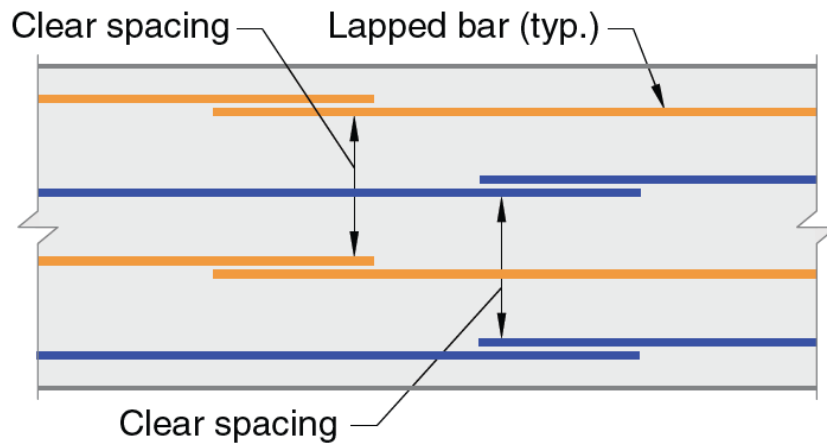
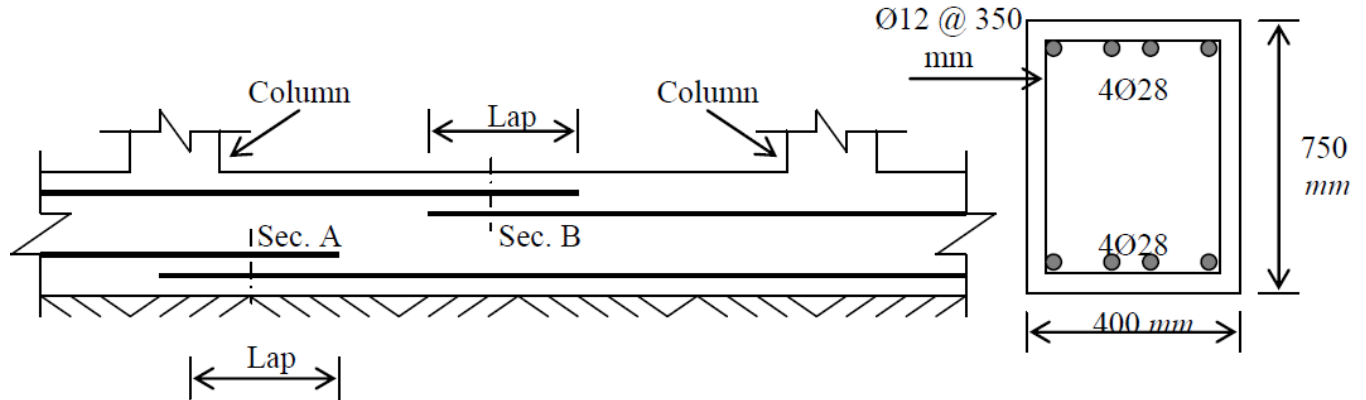


Fig. R25.5.2.1—Clear spacing of lap-spliced bars for determination of ℓ_d for staggered splices.

Example: Design the tension lap splice for the continuous grade beam shown below using the general equation. From beam analysis, the required reinforcement area at section A is 1910 mm^2 and the required reinforcement area at section B is 650 mm^2 , $f_c' = 28 = \text{MPa}$ and $f_y = 420 \text{ Mpa}$. Cover = 75 mm.



Solution:

1- Lap splice of reinforcement at section A:

a- Assuming all bars are spliced at the same location:

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_c'}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$\sqrt{f_c'} = 5.29 \leq 8.3 \text{ Mpa} \quad \text{OK.}$$

From table 25.4.2.5:

$$\psi_g = 1.0 \text{ (Grad 420)}$$

$$\psi_t = 1.0 \text{ (bottom bars)}$$

$$\psi_e = 1.0 \text{ (Uncoated bars)}$$

$$\psi_t \psi_e < 1.7 \quad \text{OK.}$$

$$\psi_s = 1.0 \text{ (Bar size more than 22)}$$

$$\lambda = 1.0 \text{ (Normal concrete)}$$

c_b : The **lesser** of:

4. $C1 = 75 + 12 + 14 = 101 \text{ mm}$

5. $C2 = 101 \text{ mm}$

6. $C3 = \frac{1}{2}$ the center-to-center spacing of the bars = $\frac{1}{2}(66) = \mathbf{33 \text{ mm}}$ (Control)

$$K_{tr} = \frac{40 A_{tr}}{sn} = \frac{40 \times 2 (113)}{4 \times 350} = 6.45 \text{ mm}$$

$$\frac{c_b + K_{tr}}{d_b} = \frac{33 + 6.45}{28} = 1.41 < 2.5$$

∴ OK.

$$l_d = \frac{420}{1.1 \times 1 \times \sqrt{28}} \frac{1.0 \times 1.0 \times 1.0 \times 1.0}{1.41} \times 28 = 1433 \text{ mm}$$

$$\frac{A_{s_{pro.}}}{A_{s_{req.}}} = \frac{2463}{1910} = 1.29 < 2.0$$

∴ Class B splice must be used

∴ splice length = $1.3l_d$ or 300 mm

Splice = $1.3 \times 1433 = 1862.9 \text{ mm} > 300 \text{ mm}$ OK.

∴ The required splice length = **1862.9 mm**

b- Assuming alternate lap spliced bars are staggered by l_d (As spliced = 50 %).

$$l_d = \frac{f_y}{1.1 \lambda \sqrt{f_{c'}}} \frac{\psi_t \psi_e \psi_s \psi_g}{\left(\frac{c_b + K_{tr}}{d_b}\right)} d_b$$

$$\sqrt{f_{c'}} = 5.29 \leq 8.3 \text{ Mpa} \quad \text{OK.}$$

From table 25.4.2.5:

$$\Psi_g = 1.0 \text{ (Grad 420)}$$

$$\Psi_t = 1.0 \text{ (bottom bars)}$$

$$\Psi_e = 1.0 \text{ (Uncoated bars)}$$

$$\Psi_t \Psi_e < 1.7 \quad \text{OK.}$$

$$\Psi_s = 1.0 \text{ (Bar size more than 22)}$$

$$\lambda = 1.0 \text{ (Normal concrete)}$$

cb : The lesser of:

1. $C1 = 75 + 12 + 14 = 101 \text{ mm}$
2. $C2 = 101 \text{ mm}$
3. $C3 = \frac{1}{2}$ the center-to-center spacing of the bars $= \frac{1}{2} (132) = \mathbf{66 \text{ mm}}$ (Control)

$$K_{tr} = \frac{40 A_{tr}}{sn} = \frac{40 \times 2 (113)}{2 \times 350} = 12.91 \text{ mm}$$

$$\frac{c_b + K_{tr}}{d_b} = \frac{66 + 12.91}{28} = 2.818 > 2.5$$

$$\therefore \text{take } \frac{c_b + K_{tr}}{d_b} = 2.5$$

$$l_d = \frac{420}{1.1 \times 1 \times \sqrt{28}} \frac{1.0 \times 1.0 \times 1.0 \times 1.0}{2.5} \times 28 = 808 \text{ mm}$$

$$\frac{A_{s_{pro}}}{A_{s_{req.}}} = \frac{2463}{1910} = 1.29 < 2.0$$

\therefore Class B splice must be used

$$\therefore \text{Splice length} = 1.3l_d \text{ or } 300 \text{ mm}$$

$$\text{Splice} = 1.3 \times 808 = 1050.6 \text{ mm} > 300 \text{ mm} \quad \text{OK.}$$

\therefore The required splice length = 1050.4 mm

\therefore Use 1050.4 mm lap splice at section A and stagger alternate lap splices.

H.W.

2- Lap splice of reinforcement at section B:

Lap splice lengths of deformed bars in compression

ACI318 – 19 (25.5.5.1): Compression lap splice length l_{sc} of No. 36 or smaller deformed bars in compression shall be calculated in accordance with (a), (b), or (c):

- For $f_y \leq 420 \text{ MPa}$: l_{sc} is the longer of $(0.071 f_y d_b)$ and 300 mm.
- For $420 \text{ MPa} < f_y \leq 550 \text{ MPa}$: l_{sc} is the longer of $(0.13f_y - 24) d_b$ and 300 mm.
- For $f_y > 550 \text{ MPa}$, l_{sc} is the longer of $(0.13f_y - 24) d_b$ and l_{st} calculated in accordance with 25.5.2.1.

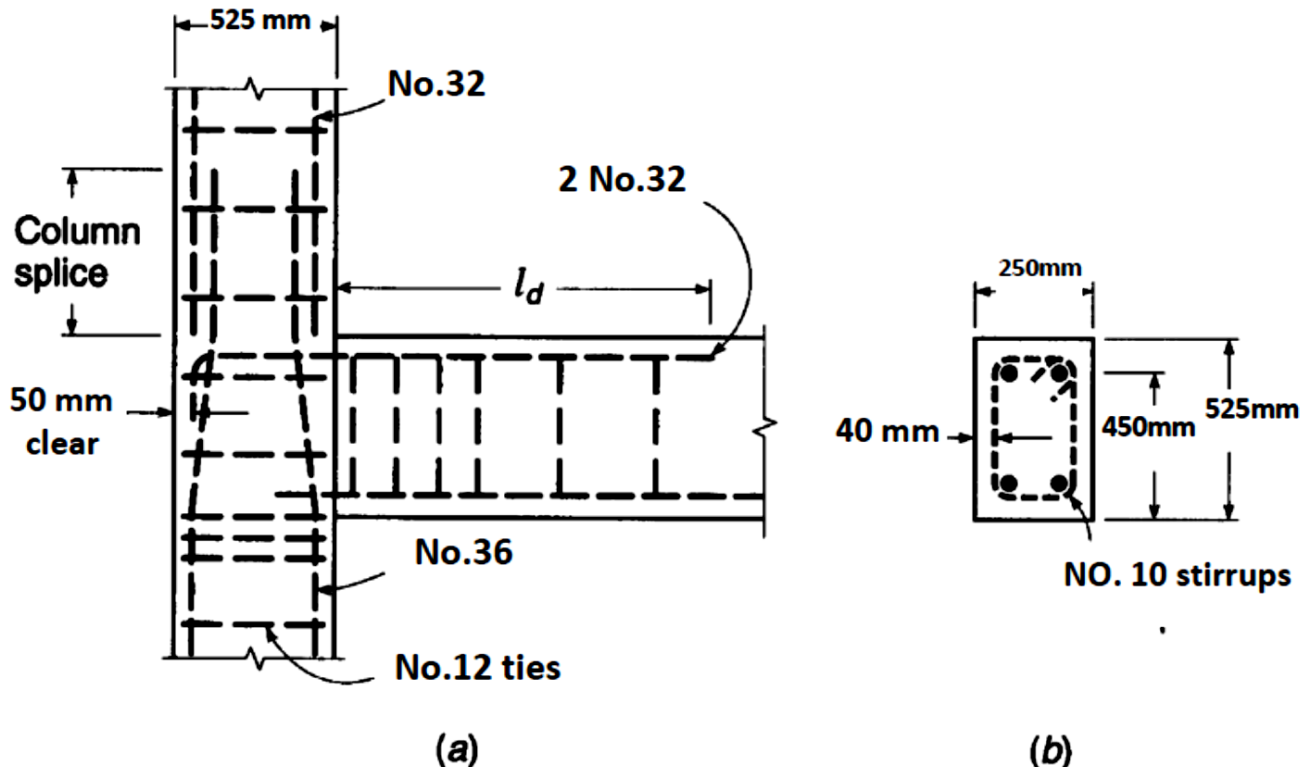
For $f_c' < 21 \text{ MPa}$, the length of lap shall be increased by one-third.

ACI318 – 19 (25.5.5.2): Compression lap splices shall not be used for bars larger than No. 36, except as permitted in 25.5.5.3.

ACI318 – 19 (25.5.5.3): Compression lap splices of No. 43 or No. 57 bars to No. 36 or smaller bars shall be permitted and shall be in accordance with 25.5.5.4.

ACI318 – 19 (25.5.5.4): Where bars of different size are lap spliced in compression, l_{sc} shall be the longer of l_{dc} of larger bar calculated in accordance with 25.4.9.1 and l_{sc} of smaller bar calculated in accordance with 25.5.5.1 as appropriate.

Example: In the figure below, 4 No.36mm column bars for the floor below are to be lap spliced with 4 No. 32mm column bars from above. The transverse reinforcement consists of No.12mm ties at 200mm spacing. All vertical bars may be assumed to be fully stressed. Calculate the required splice length of No. 32mm bars $f_c' = 30 \text{ MPa}$ and $f_y = 400 \text{ MPa}$.



Solution:

The length of the splice must be larger of the development length of No. 36 bars and the splice length of No.32 bars. For No. 36 bars, the development length is the greater of:

$$a. l_{dc} = \left(\frac{0.24 f_y \Psi_r}{\lambda \sqrt{f_{c'}}} \right) d_b = \left(\frac{0.24 \times 400 \times 1}{1 \times \sqrt{30}} \right) 36 = \mathbf{631 \text{ mm}}$$

$$b. l_{dc} = 0.043 f_y \Psi_r d_b = 0.043 \times 400 \times 1 \times 36 = 619.2 \text{ m}$$

$$c. l_{dc} = 200 \text{ mm}$$

$$\therefore l_{dc} = \mathbf{631 \text{ mm}}$$

Calculate splice length: $f_y = 400 \text{ Mpa} < 420 \text{ Mpa}$

$$\therefore \text{splice length for No 32 bars } l_{sc} = 0.071 f_y d_b = 0.071 \times 400 \times 32 = 908.8 \text{ mm} > 300 \text{ mm} \quad \text{OK.}$$

The required splice length = 908.8 mm.

Development of Flexural Reinforcement – General

ACI318 – 19 (9.7.3.2): Critical locations for development of reinforcement are points of maximum stress and points along the span where bent or terminated tension reinforcement is no longer required to resist flexure.

ACI318 – 19 (9.7.3.3): Reinforcement shall extend beyond the point at which it is no longer required to resist flexure for a distance equal to the greater of d and $12d_b$, except at supports of simply-supported spans and at free ends of cantilevers.

ACI318 – 19 (9.7.3.4): Continuing flexural tension reinforcement shall have an embedment length at least l_d beyond the point where bent or terminated tension reinforcement is no longer required to resist flexure.

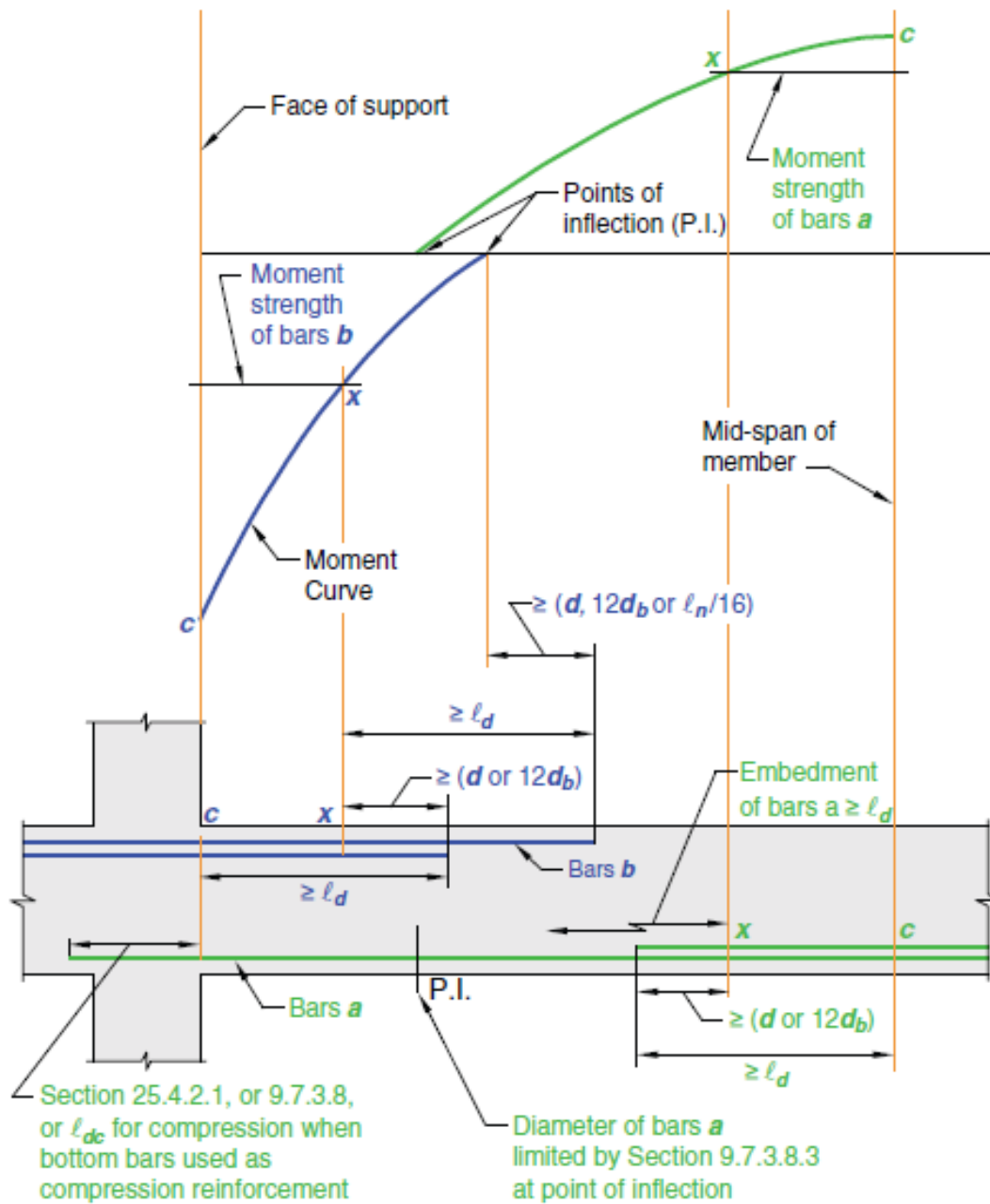
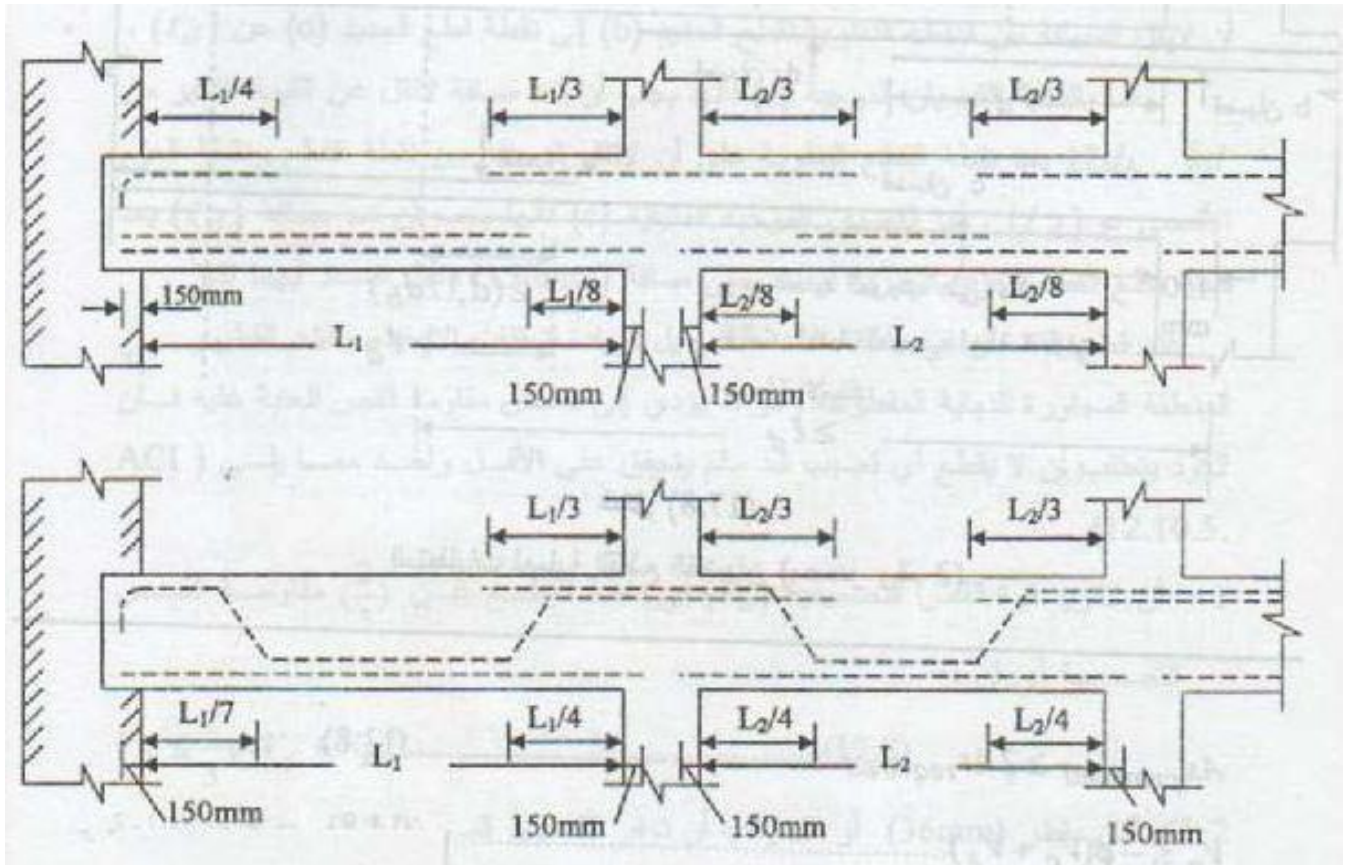


Fig. R9.7.3.2—Development of flexural reinforcement in a typical continuous beam.

ان عملية قطع او ثني الحديد تتطلب حسابات طويلة ودقيقة ومعظم المصممين يعتمدون على الخبرة والشكل ادناه يوضح نقاط القطع التقريبية المعتمدة.



Cutoff and bend points for bars in approximately equal spans with uniformly distributed loads

Design of under singly reinforced rectangular beams

Before the design of an actual beam is attempted, several miscellaneous topics need to be discussed. These include the following:

1. Beam proportions. The most economical beam sections are usually obtained for shorter beams (up to 6.0 m or 7.6 m in length), when the ratio of d to b is in the range of **1.5 to 2**. For longer spans, better economy is usually obtained if deep, narrow sections are used. The depths may be as large as **3*b** or **4*b**. However, today's reinforced concrete designer is often confronted with the need to keep members rather shallow to reduce floor heights. As a result, wider and shallower beams are used more frequently than in the past.

2. Deflections. The ACI Code in its table 9.3.1.1 provides minimum thicknesses of beams for which such deflection calculations are not required. The minimum thicknesses provided apply only to members that are not supporting or attached to partitions or other construction likely to be damaged by large deflection.

CODE

Table 9.3.1.1—Minimum depth of nonprestressed beams

Support condition	Minimum h ^[1]
Simply supported	$\ell/16$
One end continuous	$\ell/18.5$
Both ends continuous	$\ell/21$
Cantilever	$\ell/8$

^[1]Expressions applicable for normalweight concrete and $f_y = 420$ MPa. For other cases, minimum h shall be modified in accordance with 9.3.1.1.1 through 9.3.1.1.3, as appropriate.

Note: According to (ACI Code 318 – 19) 9.3.1.1.1 For f_y other than 420 MPa, the expressions in Table 9.3.1.1 shall be **multiplied** by $(0.4 + \frac{f_y}{700})$.

3. Estimated beam weight. The weight of the beam to be selected must be included in the calculation of the bending moment to be resisted, because the beam must support itself as well as the external loads. For instance, calculate the moment due to the external loads only, select a beam size, and calculate its weight. Another practical method for estimating beam sizes is to assume a minimum overall depth, h , equal to the minimum depth specified by [ACI-318-19, Table 9.3.1.1] if deflections are not to be calculated. Then the beam width can be roughly estimated equal to about one-half of the assumed value of h . The weight of this estimated beam calculated = $b \times h \times 24$ times the concrete weight per cubic meter. After M is determined for all of the loads, including the estimated beam weight, the section is selected. If the dimensions of this section are significantly different from those initially assumed, it will be necessary to recalculate the weight and M_u and repeat the beam selection.

4. Selection of bars. Select an appropriate reinforcement ratio between ρ_{\min} and ρ_{\max} . Often a ratio of about $0.60 \rho_{\max}$, will be an economical and practical choice. Selection of $\rho < \rho_{0.005}$ ensures that ϕ will remain equal to **0.90**. For $\rho_{0.005} < \rho < \rho_{\max}$ an iterative solution will be necessary.

After the required reinforcing area is calculated, select diameter of and numbers of bar that provide the necessary area. For the usual situations, bars of sizes and smaller are practical. It is usually convenient to use bars of one size only in a beam, although occasionally two sizes will be used. Bars for compression steel and stirrups are usually a different size.

5. Cover. The reinforcing for concrete members must be protected from the surrounding environment; that is, fire and corrosion protection need to be provided. To do this, the reinforcing is located at **certain minimum distances from the surface of the concrete so that a protective layer of concrete, called cover is provided.** In addition, the cover improves the **bond between the concrete and the steel.** In Section 7.7 of the ACI Code, specified cover is given for reinforcing bars under different conditions. Values are given for reinforced concrete beams, columns, and slabs; for cast-in-place members; for precast members; for pre-stressed members; for members exposed to earth and weather.

Concrete protection for reinforcement

Cast-in-place concrete (non-prestress), cover for reinforcement shall not be less than the following:

No.	Position	Cover, mm
a	Concrete cast against and permanently exposed to earth	75
b	Concrete exposed to earth or weather: bars with diameter 19mm through 57mm	50
	Bars with diameter 16 bar, MW200 or MD200 wire, and smaller	40
c	Concrete not exposed to weather or in contact with ground: Slabs, walls, joists:	
	bars with dia. 43mm and 57mm	40
	bars with dia. 36 mm and smaller	20
	Beams, columns: Primary reinforcement, ties, stirrups, spirals	40
	Shells, folded plate members: bars with dia. 19 mm and larger	20
	Bars with dia. 16mm, MW200 or Pl D200 wire, and smaller	13

6. Minimum spacing of bars. The code (25.2) states that the clear distance between parallel bars cannot be less than **25 mm** or less than the **nominal bar diameter**. If the bars are placed in more than one layer, those in the upper layers are required to be placed directly over the ones in the lower layers, and the clear distance between the layers must be not less than 25 mm.

Spacing limits for reinforcement

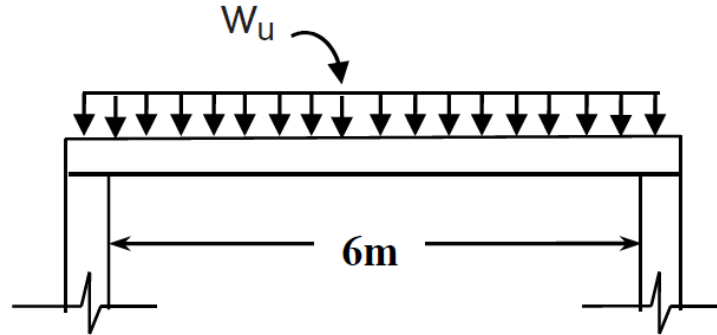
The minimum clear spacing between parallel bars in a layer shall be but not less than **25 mm**, d_b and $(4/3)d_{agg}$.

Where parallel reinforcement is placed in two or more layers, bars in the upper layers shall be placed directly above bars in the bottom layer with clear distance between layers not less than 25 mm.

In walls and slabs other than concrete joist construction, primary flexural reinforcement shall not be spaced farther apart than $(3h)$ three times the wall or slab thickness, nor farther apart than **450 mm**.

A major purpose of these requirements is to enable the concrete to pass between the bars. The ACI Code further relates the spacing of the bars to the maximum aggregate sizes for the same purpose. In the code maximum permissible aggregate sizes are limited to the smallest of (a) 1/5 of the narrowest distance between side forms, (b) 1/3 of slab depths, and (c) 3/4 of the minimum clear spacing between bars.

Example: Design the simply supported rectangular beam with clear span of 6 m support service dead load of 10 kN/m and service live load of 22 kN/m, $f'_c = 30 \text{ MPa}$ and $f_y = 420 \text{ MPa}$.



Solution:

Assume $b = 250 \text{ mm}$, and $h = 600 \text{ mm}$

Weight of beam (W_b) = $0.25 \times 0.6 \times 24 = 3.6 \text{ kN/m}$, take $W_b = 4.0 \text{ kN/m}$

$$DL = 10 + 4 = 14 \text{ kN/m}$$

$$w_u = 1.2 DL + 1.6 LL$$

$$w_u = 1.2 (14) + 1.6 (22) = 52.0 \text{ kN/m}$$

$$M_u = \frac{w_u l^2}{8} = \frac{52.0 \times 36}{8} = 234 \text{ kN.m} = \mathbf{234 \times 10^6 \text{ N.mm}}$$

To use the strength reduction factor ($\Phi = 0.9$), we put steel tensile strain $\epsilon_t \geq (\epsilon_{ty} + \mathbf{0.003})$ in the equation below.

$$\rho_{min} = \frac{0.25 \sqrt{f'_c}}{f_y} = \frac{0.25 \sqrt{30}}{420} = 0.00326$$

Or

$$\rho_{min} = \frac{1.4}{f_y} = \frac{1.4}{420} = \mathbf{0.0033} \quad \text{control}$$

$$\rho_{max} = 0.85 \beta_1 \frac{f'_c}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$$\rho_{max} = 0.85 \times 0.835 \frac{30}{420} \frac{0.003}{0.003 + 0.004} = 0.0217$$

$$\rho = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.005} = 0.85 \times 0.835 \frac{30}{420} \frac{0.003}{0.003 + 0.005} = 0.01901$$

$$\rho_{min} < \rho < \rho_{max}$$

$$M_u = \phi M_n = \phi \rho f_y b d^2 \left(1 - 0.59 \frac{\rho f_y}{f_c'}\right) = \phi k_n b d^2$$

$$k_n = \rho f_y \left(1 - 0.59 \frac{\rho f_y}{f_c'}\right) = 0.0194 \times 420 \left(1 - 0.59 \frac{0.0194 \times 420}{30}\right) = 6.842$$

$$M_u = \phi M_n = \phi k_n b d^2 = 6.158 b d^2$$

$$M_u = 6.158 b d^2$$

$$234 \times 10^6 = 6.158 b d^2$$

$$b d^2 = 38 \times 10^6$$

$$d = \sqrt{\frac{38 \times 10^6}{b}}$$

b mm	d mm	d/b
200	435	2.2
250	390	1.6
300	356	1.2

∴ Use b = 250 mm, d 390 mm

$$h = d + c. \text{ cover} + \text{dia. of stirrups} + \frac{1}{2} \text{ dia. of bar}$$

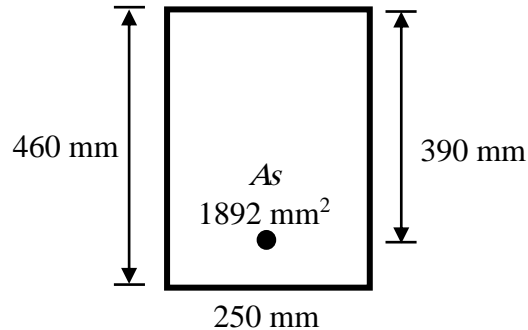
$$h = 390 + 70 = 460 \text{ mm}$$

Check the weight of beam

$$(W_b) = 0.25 \times 0.46 \times 24 = 2.76 \text{ kN/m} < 4.0 \text{ kN/m} \quad \therefore \text{O.K.}$$

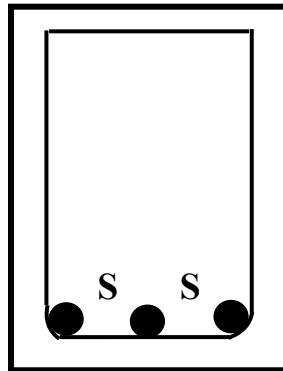
$$\therefore A_s = \rho b d = 0.0194 \times 250 \times 390 = 1892 \text{ mm}^2$$

Use 3#28 mm



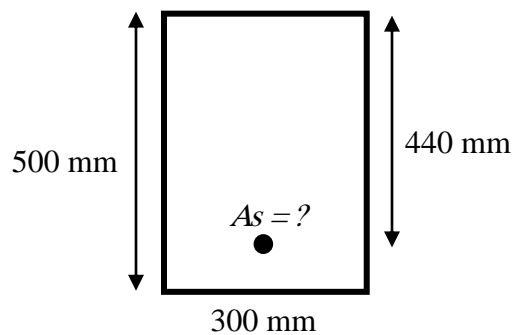
Clear space between bar $S = \frac{250 - 100 - 3(28)}{2} = 33 \text{ mm} > 28 \text{ mm}$ O.K. 1 lyer.

1. 25 mm
2. Diameter of bar (d_b) = 28 mm
3. $\frac{4}{3}$ maximum aggregate size



H.W: (Redesign the beam assuming $\epsilon_t = 0.008$)

Example: Find the steel area (A_s) required to resist a moment $M_u = 210 \text{ kN.m}$ if the beam dimensions are ($b = 300 \text{ mm}$, $d = 440 \text{ mm}$ and $h = 500 \text{ mm}$), $f'_c = 25 \text{ MPa}$ and $f_y = 300 \text{ MPa}$.



Solution:

$$N_t = N_c$$

$$A_s f_y = 0.85 f_c' a b$$

$$a = \frac{A_s f_y}{0.85 f_c' b} \dots \dots \dots (1)$$

$$M_n = N_t \left(d - \frac{a}{2} \right) = A_s f_y \left(d - \frac{a}{2} \right)$$

$$A_s = \frac{M_n}{f_y \left(d - \frac{a}{2} \right)} \dots \dots \dots (2)$$

By solving equations (1) and (2), we get the values of a and, A_s .

Or:

Assume $a \approx (0.15 - 0.3) d$

Let $a = 130$ mm then:

$$\begin{aligned} A_s &= \frac{M_n}{f_y \left(d - \frac{a}{2} \right)} = \frac{M_u}{\phi f_y \left(d - \frac{a}{2} \right)} = \frac{210 \times 10^6}{0.9 \times 300 \times \left(440 - \frac{130}{2} \right)} \\ &= 2074 \text{ mm}^2 \end{aligned}$$

Check the assumed value of a .

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{2074 \times 300}{0.85 \times 25 \times 300} = 97.6 \text{ mm}$$

Now assume $a = 98$ mm

$$\begin{aligned} A_s &= \frac{M_n}{f_y \left(d - \frac{a}{2} \right)} = \frac{M_u}{\phi f_y \left(d - \frac{a}{2} \right)} = \frac{210 \times 10^6}{0.9 \times 300 \times \left(440 - \frac{98}{2} \right)} \\ &= 1989 \text{ mm}^2 \end{aligned}$$

Check the assumed value of a .

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{1989 \times 300}{0.85 \times 25 \times 300} = 93.6 \text{ mm}$$

(No further iteration is required), $\therefore a = 94 \text{ mm}$

$$\therefore A_s = \frac{M_n}{f_y (d - \frac{a}{2})} = \frac{210 \times 10^6}{0.9 \times 300 \times (440 - \frac{94}{2})} = 1979 \text{ mm}^2$$

$$\rho = \frac{A_s}{b d} = \frac{1979}{300 \times 440} = 0.01499$$

$$\therefore \rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004} = 0.85 \times 0.85 \frac{25}{300} \frac{0.003}{0.003 + 0.004} = 0.0258$$

$$\rho_{min} = \frac{0.25 \sqrt{f_c'}}{f_y} = \frac{0.25 \times 5}{300} = 0.00417$$

$$\rho_{min} = \frac{1.4}{f_y} = \mathbf{0.00467 \text{ Control}}$$

$$\rho_{min} \leq \rho \leq \rho_{max} \quad \therefore \text{O.K.}$$

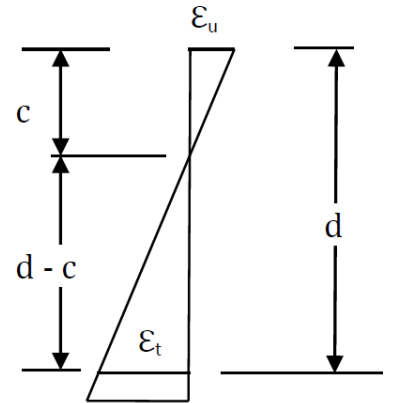
Check value of ϕ

$$c = \frac{a}{\beta_1} = \frac{94}{0.85} = 110.6 \text{ mm}$$

$$\epsilon_t = \epsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{440 - 110.6}{110.6} \right) = 0.009 > \epsilon_{ty} + 0.003$$

$$\therefore \phi = 0.9 \text{ (as assumed)}$$

O.K.



Example: Find the **minimum dimension** of the cross section for the beam shown with $b = 300 \text{ mm}$, use $f_c' = 25 \text{ MPa}$ and $f_y = 400 \text{ MPa}$, then find area of steel for the whole beam, bars with 25 mm .

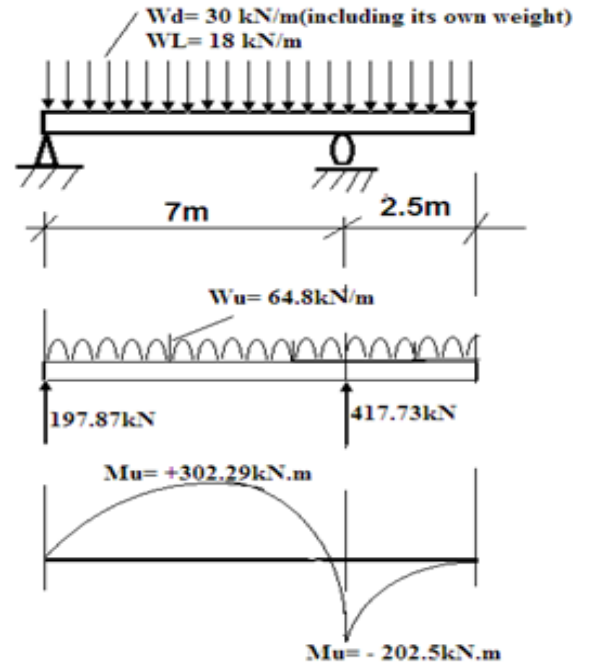
Solution:

$$w_u = 1.2 DL + 1.6 LL$$

$$w_u = 1.2 (30) + 1.6 (18) = 64.8 \text{ kN/m}$$

$$M_u = 302.29 \text{ kN.m} = 302.29 \times 10^6 \text{ N.mm}$$

To use the strength reduction factor ($\Phi = 0.9$), we put steel tensile strain $\epsilon_t \geq \epsilon_{ty} + 0.00$ in the equation below:



$$\rho = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.005} = 0.85 \times 0.85 \frac{25}{400} \frac{0.003}{0.003 + 0.005} = 0.01693$$

$$\rho_{min} = \frac{0.25 \sqrt{f_c'}}{f_y} = \frac{0.25 \sqrt{25}}{400} = 0.00313$$

Or

$$\rho_{min} = \frac{1.4}{f_y} = \frac{1.4}{420} = 0.0035 \quad \text{control}$$

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$$\rho_{max} = 0.85 \times 0.85 \frac{25}{400} \frac{0.003}{0.003 + 0.004} = 0.01935$$

$$\rho_{min} < \rho < \rho_{max}$$

$$M_u = \phi M_n = \phi \rho f_y b d^2 \left(1 - 0.59 \frac{\rho f_y}{f_c'}\right) = \phi k_n b d^2$$

$$k_n = \rho f_y \left(1 - 0.59 \frac{\rho f_y}{f_c'}\right) = 0.01693 \times 400 \left(1 - 0.59 \frac{0.01693 \times 400}{25}\right)$$

$$= 5.689$$

$$M_u = \phi M_n = \phi k_n b d^2 = 0.9 \times 5.689 \times 300 \times d^2$$

$$302.29 \times 10^6 = 1536.2 d^2$$

$$d = 443.6 \text{ mm}$$

\therefore Use **d = 450 mm**

$$h = d + c. \text{ cover} + \text{dia. of stirrups} + \frac{1}{2} \text{ dia. of bar}$$

$$h = 450 + 70 = 520 \text{ mm}$$

$$h_{min} = \frac{L}{18.5} \left(0.4 + \frac{f_y}{700}\right) = \frac{7000}{18.5} \left(0.4 + \frac{400}{700}\right) = 367.6 \text{ mm}$$

$$h > h_{min} \quad \therefore \text{O.k.}$$

$$\therefore A_s = \rho b d = 0.01693 \times 300 \times 450 = \mathbf{2285.55 \text{ mm}^2}$$

$$A_{bar(25mm)} = 491 \text{ mm}^2, \text{ no. of bar req.} = \frac{A_s}{A_{bar}} = \frac{2285.55}{491} = \mathbf{4.7}$$

\therefore Use **5 # 25 mm**

Check one or two layers of steel at tension zone.

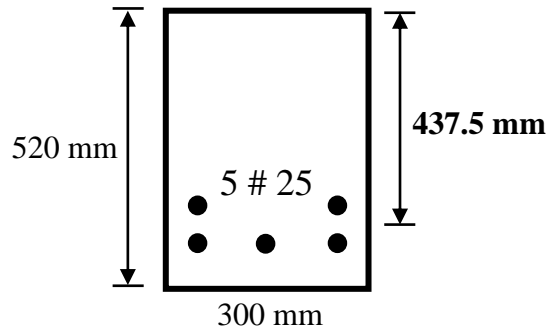
1. 25 mm

2. Diameter of bar (d_b) = 25 mm

3. $\frac{4}{3}$ maximum aggregate size.

$$\frac{300 - 2 * 40 - 2 * 10 - 5 * 25}{4} = 18.75 \text{ mm} < 25 \text{ mm then } \mathbf{two \text{ layers}}$$

$$\frac{300 - 2 * 40 - 2 * 10 - 3 * 25}{2} = 62.5 > 25 \text{ mm}$$



Example: Find the steel area (A_s), if the service dead moment $M_d = 100$ kN.m (including weight of the beam) and service live moment $M_L = 150$ kN.m. The beam dimensions are ($b = 300$ mm, $h = 700$ mm), $f'_c = 20$ MPa and $f_y = 400$ MPa.

Solution:

$$M_u = 1.2 M_d + 1.6 M_L$$

$$M_u = 1.2 (100) + 1.6 (150) = \mathbf{360 \text{ kN.m}}$$

Assume $a \approx (0.15 - 0.3) d$

$$d = 700 - (70) = 630 \text{ mm}$$

Let $a = 100$ mm then:

$$\begin{aligned} A_s &= \frac{M_n}{f_y \left(d - \frac{a}{2}\right)} = \frac{M_u}{\phi f_y \left(d - \frac{a}{2}\right)} = \frac{360 \times 10^6}{0.9 \times 400 \times \left(630 - \frac{100}{2}\right)} \\ &= 1724 \text{ mm}^2 \end{aligned}$$

Check the assumed value of a .

$$a = \frac{A_s f_y}{0.85 f'_c b} = \frac{1724 \times 400}{0.85 \times 20 \times 300} = 135.2 \text{ mm}$$

Now assume $a = 136$ mm

$$\begin{aligned} A_s &= \frac{M_n}{f_y \left(d - \frac{a}{2}\right)} = \frac{M_u}{\phi f_y \left(d - \frac{a}{2}\right)} = \frac{360 \times 10^6}{0.9 \times 400 \times \left(630 - \frac{136}{2}\right)} \\ &= 1780 \text{ mm}^2 \end{aligned}$$

Check the assumed value of a .

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{1780 \times 400}{0.85 \times 20 \times 300} = 139.6 \text{ mm}$$

(No further iteration is required),

$$\therefore a = 139.6 \text{ mm}$$

$$\therefore A_s = \frac{M_n}{f_y (d - \frac{a}{2})} = \frac{360 \times 10^6}{0.9 \times 400 \times (630 - \frac{139.6}{2})} = 1785 \text{ mm}^2$$

$$\rho = \frac{A_s}{b d} = \frac{1785}{300 \times 630} = \mathbf{0.00944}$$

$$\begin{aligned} \therefore \rho_{max} &= 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004} = 0.85 \times 0.85 \frac{20}{400} \frac{0.003}{0.003 + 0.004} \\ &= \mathbf{0.01548} \end{aligned}$$

$$\rho_{min} = \frac{0.25 \sqrt{f_c'}}{f_y} = \frac{0.25 \times \sqrt{20}}{400} = 0.0028$$

$$\rho_{min} = \frac{1.4}{f_y} = \mathbf{0.0035 \text{ Control}}$$

$$\rho_{min} \leq \rho \leq \rho_{max} \quad \therefore \text{O.K.}$$

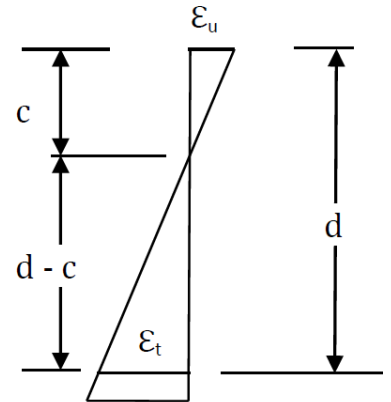
Check value of ϕ

$$c = \frac{a}{\beta_1} = \frac{139.6}{0.85} = 155.1 \text{ mm}$$

$$\epsilon_t = \epsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{630 - 155.1}{155.1} \right) = 0.00919 > \epsilon_{ty} + 0.003$$

$$\therefore \phi = \mathbf{0.9 \text{ (as assumed)}}$$

O.K.



Flexural Analysis and Design of Beams

The basic assumptions made in flexural design are:

1. Sections perpendicular to the axis of bending that are plane before bending remains plane after bending.
2. A perfect bond exists between the reinforcement and the concrete such that the strain in the reinforcement is equal to the strain in the concrete at the same level.
3. The strains in both the concrete and reinforcement are assumed to be directly proportional to the distance from the neutral axis.
4. Concrete is assumed to fail when the compressive strain reaches 0.003.
5. The tensile strength of concrete is neglected.
6. The stresses in the concrete and reinforcement can be computed from the strains using stress-strain curves for concrete and steel, respectively.

Structural Design Requirements:

The design of a structure must satisfy three basic requirements:

1. **Strength** to resist safely the stresses induced by the loads in the various structural members.
2. **Serviceability** to ensure satisfactory performance under service load conditions, which implies providing adequate stiffness to contain deflections, crack widths and vibrations within acceptable limits.
3. **Stability** to prevent overturning, sliding or buckling of the structure, or part of it under the action of loads.

There are two other considerations that a sensible designer should keep in mind: **Economy and aesthetics.**

Design Methods (Philosophies)

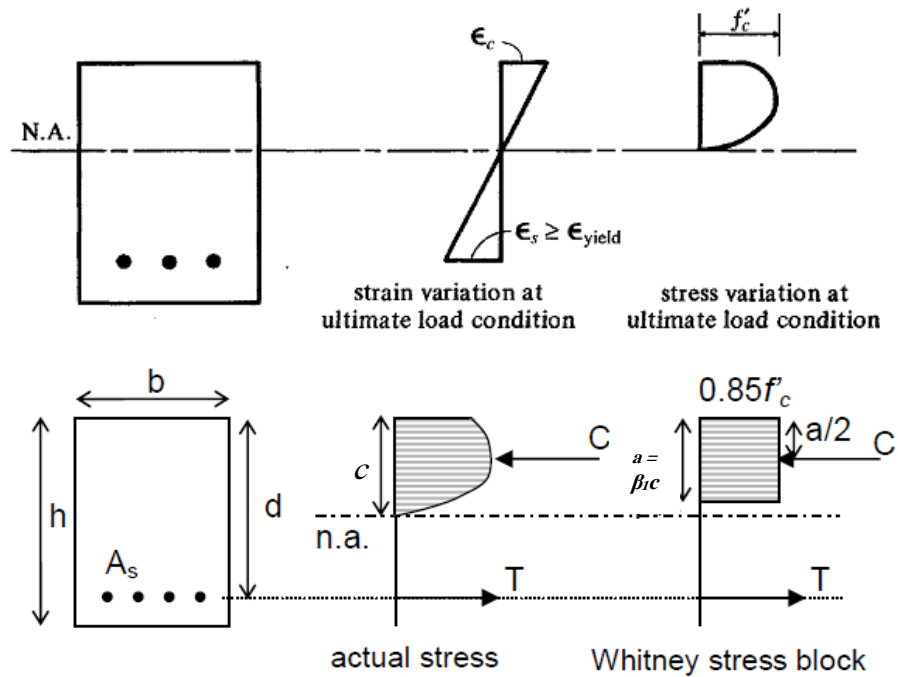
Two methods of design have long prevalent.

Working Stress Method: focuses on conditions at service loads.

Strength Design Method: focusing on conditions at loads greater than the service loads when failure may be imminent. The Strength Design Method is deemed conceptually more realistic to establish structural safety.

Stress and strain distribution

The compressive stress-strain relationship for concrete may be assumed to be rectangular, trapezoidal, parabolic, or any other shape that results in prediction of strength in substantial agreement with the results of comprehensive tests outlines the use of a rectangular compressive stress distribution which is known as the **Whitney rectangular stress block**.



Whitney replaced the curved stress block with an equivalent rectangular block of intensity $0.85f'_c$ and depth $a = \beta_1c$, as shown in figure above. The area of this rectangular block should equal that of the curved stress block, and the centroids of the two blocks should coincide. Sufficient test results are available for concrete beams to provide the depths of the equivalent rectangular stress blocks. β_1 shall be in accordance with table 22.2.2.4.3:

Table 22.2.2.4.3—Values of β_1 for equivalent rectangular concrete stress distribution

f'_c , MPa	β_1	
$17 \leq f'_c \leq 28$	0.85	(a)
$28 < f'_c < 55$	$0.85 - \frac{0.05(f'_c - 28)}{7}$	(b)
$f'_c \geq 55$	0.65	(c)

Based on these assumptions regarding the stress block, statics equations can easily be written for the sum of the horizontal forces and for the resisting

moment produced by the internal couple. These expressions can then be solved separately for a and for the moment M_n .

M_n is defined as the theoretical or nominal resisting moment of a section. It was stated that the usable strength of a member equals its theoretical strength times the strength reduction factor, or, in this case ΦM_n .

The usable flexural strength of a member, ΦM_n must at least be equal to the calculated factored moment, M_u caused by the factored loads $\Phi M_n \geq M_u$.

For writing the beam expressions, reference is made to figure equating the horizontal forces **C** and **T** and solving for a , we obtain:

Internal Equilibrium

$$N_c = \text{compression force in concrete} = \text{stress} \times \text{area} = 0.85 f_c' b a$$

$$N_t = \text{tension force in steel} = \text{stress} \times \text{area} = A_s f_y$$

$$N_c = N_t \quad \text{and} \quad M_n = N_t \left(d - \frac{a}{2} \right)$$

Where:

f_c' = concrete compression strength

a = height of stress block

β_1 = factor based on f_c'

c = location to the neutral axis.

b = width of stress block.

f_y = steel yield strength.

A_s = area of steel reinforcement

d = effective depth of section = depth to axis of reinforcement

$$N_t = N_c$$

$$A_s f_y = 0.85 f_c' a b$$

So, a can be determined with:
$$a = \frac{A_s f_y}{0.85 f_c' b}$$

Check whether the tension steel is yielding. The yield strain for the reinforcing steel is:

$$\frac{c}{0.003} = \frac{d-c}{\epsilon_t} \quad \rightarrow \quad \epsilon_t = \frac{d-c}{c} \times 0.003$$

Because the reinforcing steel is limited to an amount such that it will yield well before the concrete reaches its ultimate strength, the value of the nominal moment can be written as:

$$M_n = Nt \left(d - \frac{a}{2} \right) = A_s f_y \left(d - \frac{a}{2} \right)$$

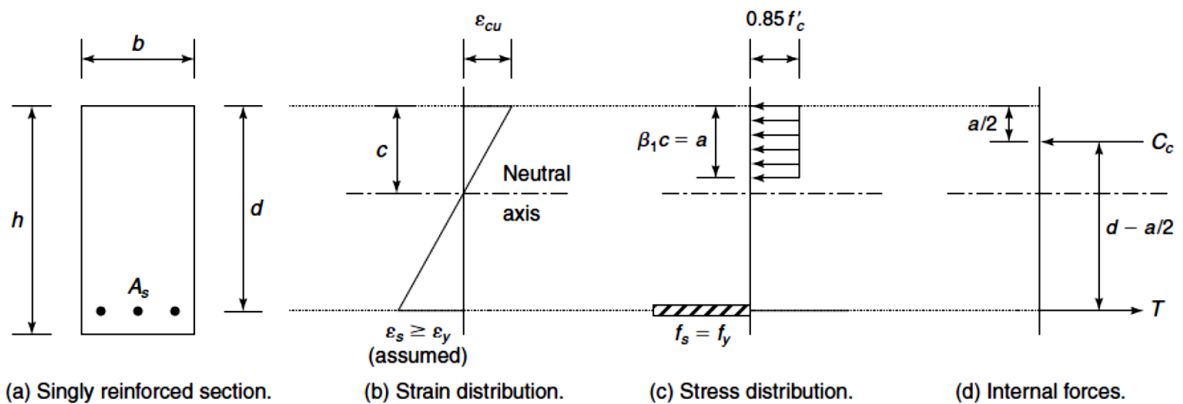
$$\phi M_n = \phi A_s f_y \left(d - \frac{a}{2} \right)$$

If we substitute into this expression the value previously obtained for (it was) and equate to we obtain the following expression:

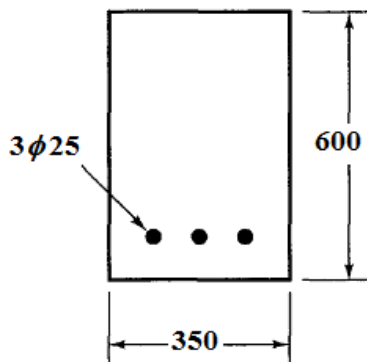
$$\phi M_n = Mu = \phi \rho b f_y d^2 \left(1 - 0.59 * \rho * \frac{f_y}{f_c'} \right)$$

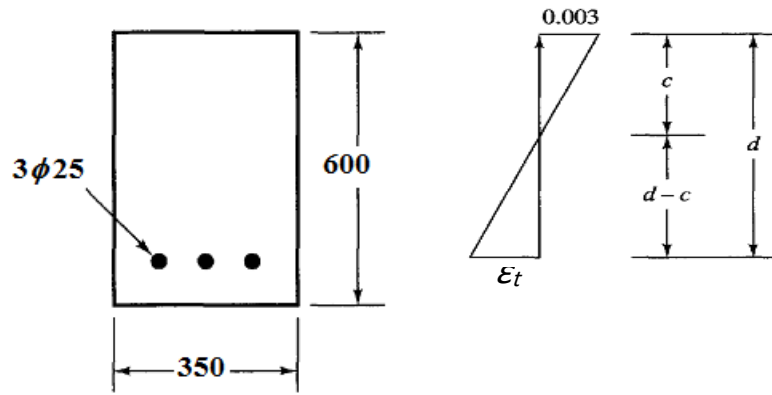
Replacing A_s with $\rho b d$ and letting, $R = \frac{Mu}{\phi b d^2}$ we can solve this expression for ρ (the percentage of steel required for a particular beam) with the following results:

$$\rho = \frac{0.85 f_c'}{f_y} \left(1 - \sqrt{1 - \frac{2R}{0.85 f_c'}} \right)$$



Example: Determine the values a , c , and ϵt for the beam shown in figure below. If $f_c' = 21 \text{ MPa}$ and $f_y = 420 \text{ MPa}$.





$$A_s = (3) \frac{\pi d^2}{4} = (3) \frac{\pi 25^2}{4} = 3 * 491 = 1473 \text{ mm}^2$$

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{1473 \times 420}{0.85 \times 21 \times 350} = 99.025 \text{ mm}$$

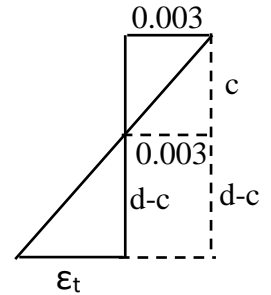
$$c = \frac{a}{\beta_1}$$

$$f_c' = 21 \text{ MPa} \rightarrow \beta_1 = 0.85 \quad (17 \leq f_c' \leq 28)$$

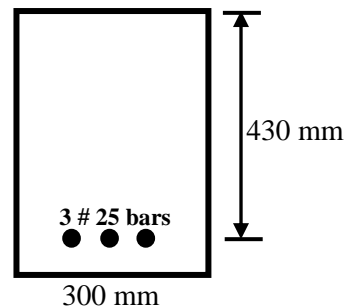
$$c = \frac{a}{\beta_1} = \frac{99.025}{0.85} = 116.5 \text{ mm}$$

$$d = 600 - 40 - 10 - 12.5 = 537.5$$

$$\frac{c}{0.003} = \frac{d - c}{\epsilon_t} \rightarrow \epsilon_t = \frac{d - c}{c} 0.003 = \frac{537.5 - 116.5}{116.5} 0.003 = \mathbf{0.01084}$$



Example: Determine the nominal moment strength (M_n) of the beam shown in figure below if $f_c' = 28 \text{ MPa}$ and $f_y = 420 \text{ MPa}$.



$$A_s = (3) \frac{\pi d^2}{4} = (3) \frac{\pi 25^2}{4} = 3 * 491 = 1473 \text{ mm}^2$$

$$N_t = N_c,$$

$$A_s f_y = 0.85 f_c' b a$$

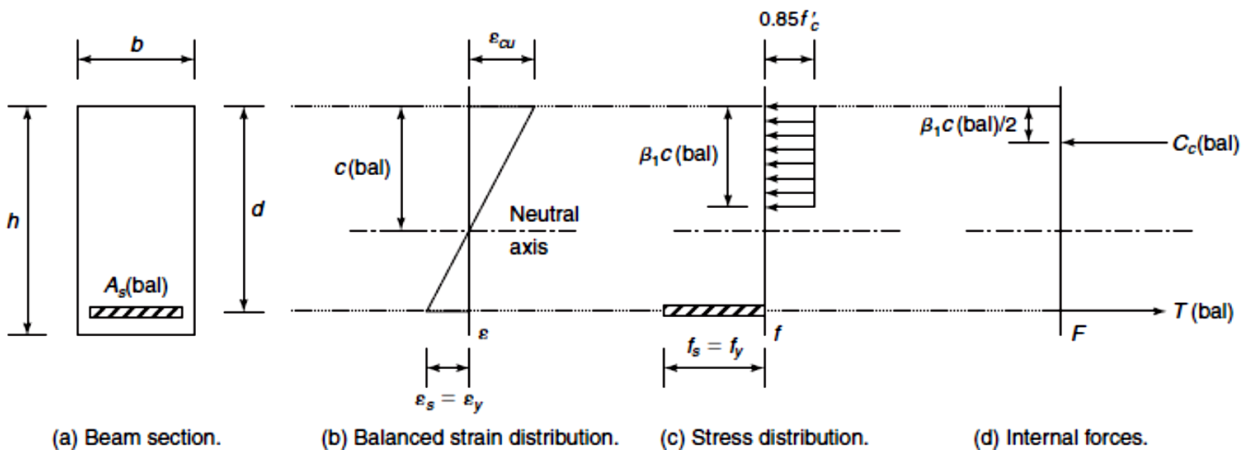
$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{1473 \times 420}{0.85 \times 28 \times 300} = 86.6 \text{ mm}$$

$$M_n = N_t \left(d - \frac{a}{2} \right) = A_s f_y \left(d - \frac{a}{2} \right)$$

$$M_n = 1473 \times 420 \left(430 - \frac{86.6}{2} \right) = 239.2 \times 10^3 \text{ N.m} = 239.2 \text{ kN.m}$$

The balanced rectangular beam

A beam that has a balanced steel ratio is one for which the tensile steel will theoretically yield at the time the extreme compression concrete fibers attain a strain equal to **0.003**.



From the figure above (using similar triangles):

$$\frac{cb}{\epsilon u} = \frac{d - cb}{\epsilon y}$$

$$cb \epsilon y = \epsilon u d - \epsilon u cb$$

$$cb = \frac{\epsilon u}{\epsilon u + \epsilon y} d$$

Then from equilibrium requirement we have:

$$N_{tb} = N_{cb}$$

Where: N_{tb} = tension force in steel at balanced condition

N_{cb} = compression force in concrete at balanced condition

$$N_{tb} = A_{sb} f_y$$

Putting:

$$\rho = \frac{As}{b d}$$

ρ is called reinforcement ratio

$$\rho_b = \frac{Asb}{b d} \rightarrow Asb = \rho_b b d$$

Where: $\rho_b =$ balanced reinforcement ratio.

$$N_{tb} = \rho_b b d f_y$$

$$N_{cb} = 0.85 f_c' a_b b$$

$$a_b = \beta_1 c_b$$

$$\therefore N_{cb} = 0.85 f_c' \beta_1 c_b b$$

$$N_{tb} = N_{cb}$$

$$\rho_b b d f_y = 0.85 f_c' \beta_1 c_b b$$

$$\rho_b d f_y = 0.85 f_c' \beta_1 c_b$$

$$\rho_b d f_y = 0.85 f_c' \beta_1 \frac{\epsilon_u}{\epsilon_u + \epsilon_y} d$$

$$\therefore \rho_b = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + \epsilon_y}$$

Under-reinforced beams:

In actual practice, the reinforcement ratio ρ should be $< \rho_b$ to avoid sudden failure of beam (compression failure). Where lower reinforcement ratio ρ result in gradual failure and give warning before total collapse.

ACI provisions for under-reinforced beams:

To insure under-reinforced behavior, ACI code establishes a minimum net tensile strain $\epsilon_t = 0.004$ at the nominal member strength for members subjected to axial loads $< 0.1 f_c' A_g$ Where $A_g =$ gross area of cross section. (For comparison $\epsilon_t = 0.002$ for grade 400 steel).

$$\rho = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + \epsilon_t}$$

Using $\epsilon_t = 0.004$ in previous equation provides the maximum reinforcement ratio allowed by ACI code for beams.

$$\therefore \rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

Since $\epsilon_t \geq 0.004$ then $f_s = f_y$ at failure for ordinary reinforcing steel.

\therefore The nominal flexural strength is given by:

$$M_n = N_t Z$$

$$M_n = A_s f_y \left(d - \frac{a}{2} \right)$$

Where:

$$a = \frac{A_s f_y}{0.85 f_c' b}$$

And:

$$A_s = \rho b d$$

$$a = \frac{\rho b d f_y}{0.85 f_c' b} = \frac{\rho d f_y}{0.85 f_c'}$$

$$\therefore M_n = \rho b d f_y \left(d - \frac{\rho d f_y}{2 \times 0.85 f_c'} \right)$$

$$\therefore M_n = \rho f_y b d^2 \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right)$$

$$\therefore M_n = k_n b d^2$$

Where:

$$\therefore k_n = \rho f_y \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right)$$

Values of k_n for maximum reinforcement ratio and are given in table below.

Table of limiting constants for rectangular beams

Grade	f_c' (MPa)	$f_y = 300 \text{ MPa}$			$f_y = 400 \text{ MPa}$		
		k_n	ρ_{max}	a/d	k_n	ρ_{max}	a/d
C20	20	5.053	0.0206	0.363	5.066	0.0155	0.365
C25	25	6.326	0.0258	0.363	6.339	0.0194	0.365
C30	30	7.58	0.0309	0.363	7.586	0.0232	0.365
C35	35	8.525	0.0344	0.347	8.525	0.0258	0.347
C40	40	9.363	0.0374	0.330	9.376	0.0281	0.33

Maximum Reinforcement Ratio ρ for Singly Reinforced Rectangular Beams
(tensile strain = 0.005) for which ϕ is permitted to be 0.9

	$f'_c = 3000$ psi	$f'_c = 3500$ psi	$f'_c = 4000$ psi	$f'_c = 5000$ psi	$f'_c = 6000$ psi
f_y	$\beta_1 = 0.85$	$\beta_1 = 0.85$	$\beta_1 = 0.85$	$\beta_1 = 0.80$	$\beta_1 = 0.75$
40,000 psi	0.0203	0.0237	0.0271	0.0319	0.0359
50,000 psi	0.0163	0.0190	0.0217	0.0255	0.0287
60,000 psi	0.0135	0.0158	0.0181	0.0213	0.0239

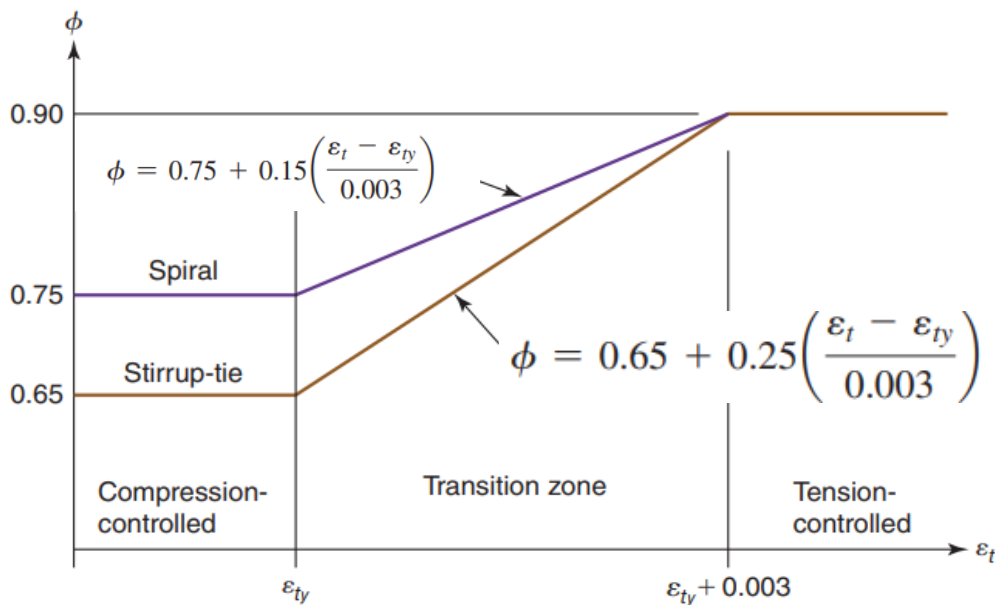
	$f'_c = 20$ MPa	$f'_c = 25$ MPa	$f'_c = 30$ MPa	$f'_c = 35$ MPa	$f'_c = 40$ MPa
f_y	$\beta_1 = 0.85$	$\beta_1 = 0.85$	$\beta_1 = 0.85$	$\beta_1 = 0.81$	$\beta_1 = 0.77$
300 MPa	0.0181	0.0226	0.0271	0.0301	0.0327
350 MPa	0.0155	0.0194	0.0232	0.0258	0.0281
400 MPa	0.0135	0.0169	0.0203	0.0226	0.0245
500 MPa	0.0108	0.0135	0.0163	0.0181	0.0196

The ACI code encourages the use of lower ρ by allowing higher strength reduction factors (ϕ) in such beams.

If the net tensile strain in the extreme tension reinforcement is sufficiently large ($\geq \epsilon_{ty} + 0.003$), the section is defined as **tension-controlled**.

If the net tensile strain in the extreme tension reinforcement is small ($\leq \epsilon_{ty}$), a brittle **compression failure** condition is expected.

Beams and slabs are usually tension-controlled, whereas columns may be compression-controlled. Some members, such as those with small axial forces and large bending moments, experience net tensile strain in the extreme tension reinforcement between the limits of ϵ_{ty} and $(\epsilon_{ty} + 0.003)$. These sections are in a transition region between compression-controlled and tension-controlled.



Variation of Φ with net tensile strain

Example: Calculate the maximum nominal moment (M_n), design moment (ϕM_n) and maximum reinforcement ratio ρ_{max} for $f_c' = 25 \text{ MPa}$, and $f_y = 300 \text{ MPa}$.

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$$f_c' = 25 \text{ MPa} \rightarrow \beta_1 = 0.85 \quad (17 \leq f_c' \leq 28)$$

$$\rho_{max} = 0.85 \times 0.85 \frac{25}{300} \frac{0.003}{0.003 + 0.004} = 0.0258$$

$$M_n = \rho f_y b d^2 \left(1 - 0.59 \frac{\rho f_y}{f_c'} \right)$$

$$M_n = 0.0258 \times 300 \times b d^2 \left(1 - 0.59 \frac{0.0258 \times 300}{25} \right) = 6.326 b d^2$$

OR:

$$M_n = k_n b d^2$$

$k_n = 6.326$ (from table):

$$\therefore M_n = 6.326 b d^2$$

$$\text{Design Moment} = \phi M_n$$

$$\phi = ?$$

$$\epsilon_t = \mathbf{0.004}$$

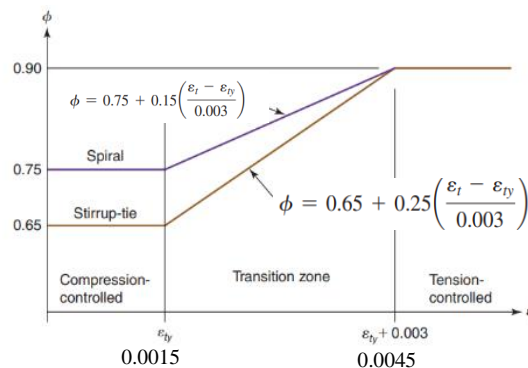
$$\epsilon_{ty} = \frac{f_y}{E_s} = \frac{300}{200000} = 0.0015$$

$$\epsilon_{ty} + 0.003 = 0.0015 + 0.003 = 0.0045$$

$$\therefore \epsilon_{ty} < \epsilon_t < \epsilon_{ty} + 0.003$$

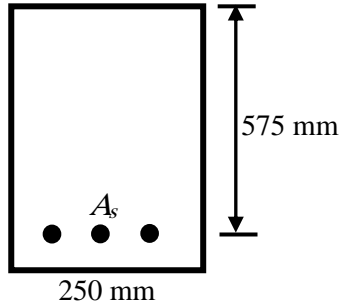
$$\phi = 0.65 + 0.25 \left(\frac{\epsilon_t - \epsilon_{ty}}{0.003} \right) = 0.65 + 0.25 \left(\frac{0.004 - 0.0015}{0.003} \right) = \mathbf{0.858}$$

$$\therefore \text{Design moment} = \Phi M_n = 0.858 \times 6.326 b d^2 = \mathbf{5.428 b d^2}$$



H.W: Resolve the same example using $\epsilon_t = 0.005$.

Example: Calculate the design moment for the beam section shown in figure below, if the steel reinforcement is 3 No. 25 mm bars. $f_c' = 30 \text{ MPa}$ and $f_y = 400 \text{ MPa}$.



$$A_s = (3) \frac{\pi d^2}{4} = (3) \frac{\pi 25^2}{4} = 3 * 491 = 1473 \text{ mm}^2$$

$$\rho = \frac{A_s}{b d} = \frac{1473}{250 \times 575} = 0.01025$$

The maximum reinforcement ratio is given by:

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$$f_c' = 30 \text{ MPa} \quad (28 < f_c' < 55)$$

$$\therefore \beta_1 = 0.85 - \frac{0.05 (f_c' - 28)}{7} = \mathbf{0.836}$$

$$\rho_{max} = 0.85 \times \mathbf{0.836} \frac{30}{400} \frac{0.003}{0.003 + 0.004} = 0.0228$$

The actual reinforcement ratio $\rho = 0.01025 < \rho_{max}$ **O.K**
 \therefore The member is **under-reinforced** and will fail by yielding of steel (tension failure)

$$N_c = N_t$$

$$0.85 f_c' a b = A_s f_y$$

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{1473 \times 400}{0.85 \times 30 \times 250} = 92.4 \text{ mm}$$

$$M_n = N_t Z$$

$$M_n = A_s f_y \left(d - \frac{a}{2} \right) = 1473 \times 400 \left(575 - \frac{92.4}{2} \right) = 311.6 \times 10^6 \text{ N.mm}$$

$$M_n = 311.6 \text{ kN.m}$$

The design moment = ϕM_n

To find ϕ value, the distance to the neutral axis (c) must be known.

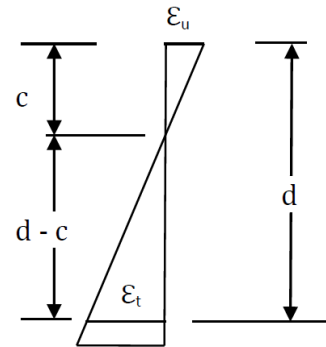
$$c = \frac{a}{\beta_1} = \frac{92.4}{0.836} = 110.5 \text{ mm}$$

$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{575 - 110.5}{110.5} \right) = 0.01261$$

$$\varepsilon_{ty} = \frac{400}{200000} = 0.002$$

$$\because \varepsilon_t > \varepsilon_{ty} + 0.003 (0.005) \rightarrow \phi = 0.9$$

$$\therefore \text{Design moment} = \Phi M_n = 0.9 \times 311.6 = 280.44 \text{ kN.m}$$

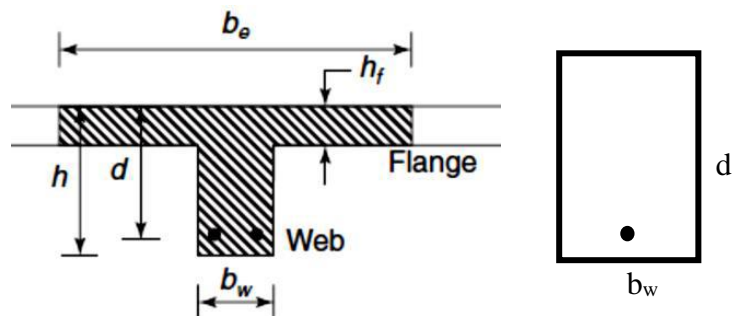


Minimum Reinforcement Ratio

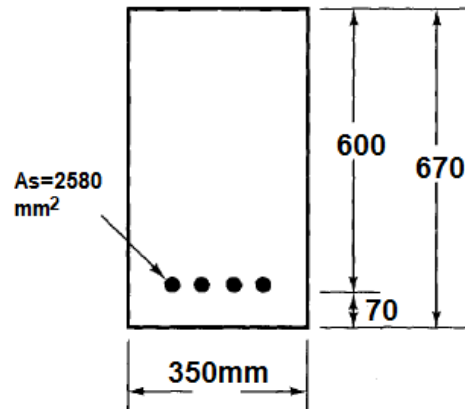
If the flexural strength of the cracked section is less than the moment that produced cracking of the previously uncracked section, the beam will fail immediately and without warning (i.e. sudden failure). Therefore, the **ACI318-19** (9.6) provides minimum A_s for flexural members.

$$A_{s \min} = \frac{0.25 \sqrt{f_c'}}{f_y} b_w d \quad \text{but not less than } (\geq) \quad A_{s \min} \frac{1.4}{f_y} b_w d$$

Where: b_w is width of web of beam and, the value of f_y shall be limited to a maximum of 550 MPa.



Example: Determine the design moment capacity ΦM_n of the beam shown in figure below, if $f_c' = 30 \text{ MPa}$ and $f_y = 420 \text{ MPa}$.



$$\rho = \frac{A_s}{b d} = \frac{2580}{350 \times 600} = 0.01229$$

$$\rho_{min} = \frac{0.25 \sqrt{f_c'}}{f_y} = \frac{0.25 \sqrt{30}}{420} = 0.00326$$

Or

$$\rho_{min} = \frac{1.4}{f_y} = \frac{1.4}{420} = \mathbf{0.00333} \quad \text{control}$$

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$f_c' = 30 \text{ MPa} \quad (28 < f_c' < 55)$

$$\therefore \beta_1 = 0.85 - \frac{0.05 (f_c' - 28)}{7} = \mathbf{0.836}$$

$$\rho_{max} = 0.85 \times 0.836 \frac{30}{420} \frac{0.003}{0.003 + 0.004} = 0.0217$$

$$\rho_{min} < \rho < \rho_{max}$$

\therefore The beam is under reinforcement.

$$N_c = N_t$$

$$0.85 f_c' a b = A_s f_y$$

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{2580 \times 420}{0.85 \times 30 \times 350} = 121.4 \text{ mm}$$

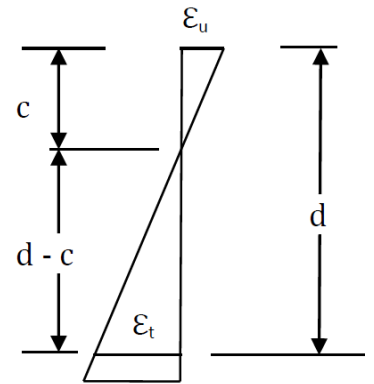
$$M_n = N_t Z$$

$$M_n = A_s f_y \left(d - \frac{a}{2} \right) = 2580 \times 420 \left(600 - \frac{121.4}{2} \right) = 584.4 \times 10^6 \text{ N.mm}$$

$$\mathbf{M_n = 584.4 \text{ kN.m}}$$

The design moment = ϕM_n

$$c = \frac{a}{\beta_1} = \frac{121.4}{0.836} = \mathbf{145.2 \text{ mm}}$$



$$\epsilon_t = \epsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{600 - 145.2}{145.2} \right) = 0.00939$$

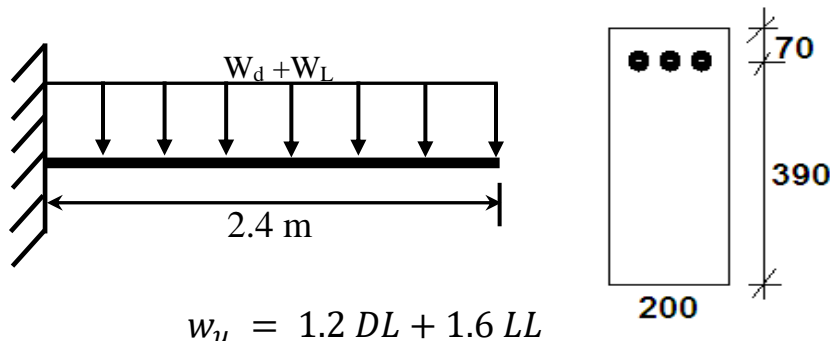
$$\epsilon_{ty} = \frac{420}{200000} = 0.0021$$

$$\therefore \epsilon_t > \epsilon_{ty} + 0.003 \text{ (0.0051)}$$

$$\therefore \phi = 0.9$$

$$\therefore \text{Design moment} = \Phi M_n = 0.9 \times 584.4 = 525.96 \text{ kN.m}$$

Example: A 2.4m span cantilever beam has a rectangular section of $b = 200 \text{ mm}$ and $d = 390 \text{ mm}$ with 3 bars of 22 mm diameter, carries a uniform dead load including its own weight of 12 kN/m and a uniform distributed live load of 10.5 kN/m . Check the **adequacy** of the section, using f_c' of 28 MPa and f_y of 280 MPa ?



$$w_u = 1.2 \text{ DL} + 1.6 \text{ LL}$$

$$w_u = 1.2 (12) + 1.6 (10.5) = 31.2 \text{ kN/m}$$

$$M_u = \frac{w l^2}{2} = \frac{31.2 \times 2.4^2}{2} = \mathbf{89.86 \text{ kN.m}}$$

$$\rho = \frac{A_s}{b d} = \frac{1140.4}{200 \times 390} = 0.0146$$

$$\rho_{min} = \frac{0.25 \sqrt{f_c'}}{f_y} = \frac{0.25 \sqrt{28}}{280} = 0.00472$$

Or

$$\rho_{min} = \frac{1.4}{f_y} = \frac{1.4}{280} = \mathbf{0.005} \quad \text{control}$$

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$$f_c' = 28 \text{ MPa} \rightarrow \beta_1 = 0.85 \quad (17 \leq f_c' \leq 28)$$

$$\rho_{max} = 0.85 \times 0.85 \frac{28}{280} \frac{0.003}{0.003 + 0.004} = 0.03096$$

$$\rho_{min} < \rho < \rho_{max}$$

∴ The beam is under reinforcement.

$$N_c = N_t$$

$$0.85 f_c' a b = A_s f_y$$

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{1140.4 \times 280}{0.85 \times 28 \times 200} = 67.1 \text{ mm}$$

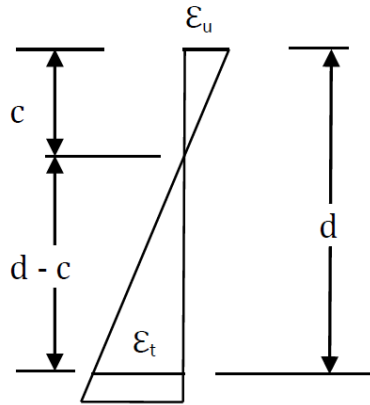
$$M_n = N_t Z$$

$$M_n = A_s f_y \left(d - \frac{a}{2} \right) = 1140.4 \times 280 \left(390 - \frac{67.1}{2} \right) = 113.8 \times 10^6 \text{ N.mm}$$

$$\mathbf{M_n = 113.8 \text{ kN.m}}$$

The design moment = ϕM_n

$$c = \frac{a}{0.85} = 78.94 \text{ mm}$$



$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{390 - 78.94}{78.94} \right) = 0.01182$$

$$\varepsilon_{ty} = \frac{280}{200000} = 0.0014$$

$$\therefore \varepsilon_t > \varepsilon_{ty} + 0.003 \text{ (0.0044)}$$

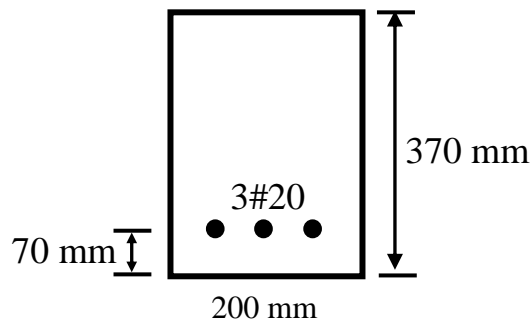
$$\therefore \phi = 0.9$$

$$\therefore \text{Design moment } \mathbf{M_u} = \Phi M_n = 0.9 \times 113.8 = \mathbf{102.42 \text{ kN.m}}$$

$$\therefore M_{u \text{ provided}} (102.42 \text{ kN.m}) > M_{u \text{ required}} (89.86 \text{ kN.m})$$

\therefore The section is adequacy

Example: Determine the design moment capacity ΦM_n of the beam shown in Figure below, if $f_c' = 21 \text{ MPa}$ and $f_y = 280 \text{ MPa}$.



$$A_s = (3) \frac{\pi d^2}{4} = (3) \frac{\pi 20^2}{4} = 3 * 314 = 942 \text{ mm}^2$$

$$\rho_{act.} = \frac{A_s}{b d} = \frac{942}{200 \times 300} = 0.0157$$

$$\rho_{min} = \frac{0.25 \sqrt{f_c'}}{f_y} = \frac{0.25 \sqrt{21}}{280} = 0.00409$$

Or

$$\rho_{min} = \frac{1.4}{f_y} = \frac{1.4}{280} = \mathbf{0.005} \quad \text{control}$$

$$\rho_{max} = 0.85 \beta_1 \frac{f_c'}{f_y} \frac{\epsilon_u}{\epsilon_u + 0.004}$$

$$f_c' = 21 \text{ MPa} \rightarrow \beta_1 = 0.85 \quad (17 \leq f_c' \leq 28)$$

$$\rho_{max} = 0.85 \times 0.85 \frac{21}{280} \frac{0.003}{0.003 + 0.004} = 0.02322$$

$$\rho_{min} < \rho < \rho_{max}$$

∴ The beam is **under** reinforcement.

$$N_c = N_t$$

$$0.85 f_c' a b = A_s f_y$$

$$a = \frac{A_s f_y}{0.85 f_c' b} = \frac{942 \times 280}{0.85 \times 21 \times 200} = 73.9 \text{ mm}$$

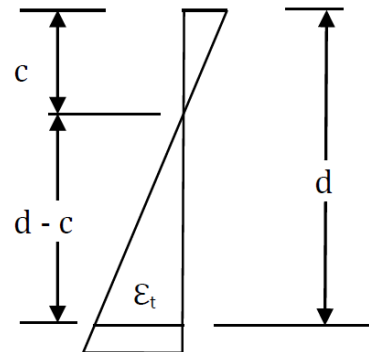
$$M_n = N_t Z$$

$$M_n = A_s f_y \left(d - \frac{a}{2} \right) = 942 \times 280 \left(300 - \frac{73.9}{2} \right) = 69.4 \times 10^6 \text{ N.mm}$$

$$\mathbf{M_n = 69.4 \text{ kN.m}}$$

The design moment = ϕM_n

$$c = \frac{a}{0.85} = \mathbf{86.94 \text{ mm}}$$



$$\varepsilon_t = \varepsilon_u \left(\frac{d - c}{c} \right) = 0.003 \left(\frac{300 - 86.94}{86.94} \right) = 0.00735$$

$$\varepsilon_{ty} = \frac{280}{200000} = 0.0014$$

$$\therefore \varepsilon_t > \varepsilon_{ty} + 0.003 \text{ (0.0044)}$$

$$\therefore \phi = 0.9$$

$$\therefore \text{Design moment} = \phi M_n = 0.9 \times 69.4 = 62.46 \text{ kN.m}$$

H.W.: Resolve the previous example using $A_s = 3 \text{ #}28 \text{ mm}$.